STERILIZATION CONTROL DEVICE PLAN APPROVAL APPLICATION

B. Braun Medical Inc. – Allentown, PA

NOVEMBER 2019

Submitted by:



B. Braun Medical Inc.Allentown Facility
901 Marcon Blvd.
Allentown, PA 18109

Submitted to:



Pennsylvania Department of Environmental Protection
Bureau of Air Quality
Northeast Regional Office
2 Public Square
Wilkes-Barre, PA 18711-0790



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1. INTRODUCTION

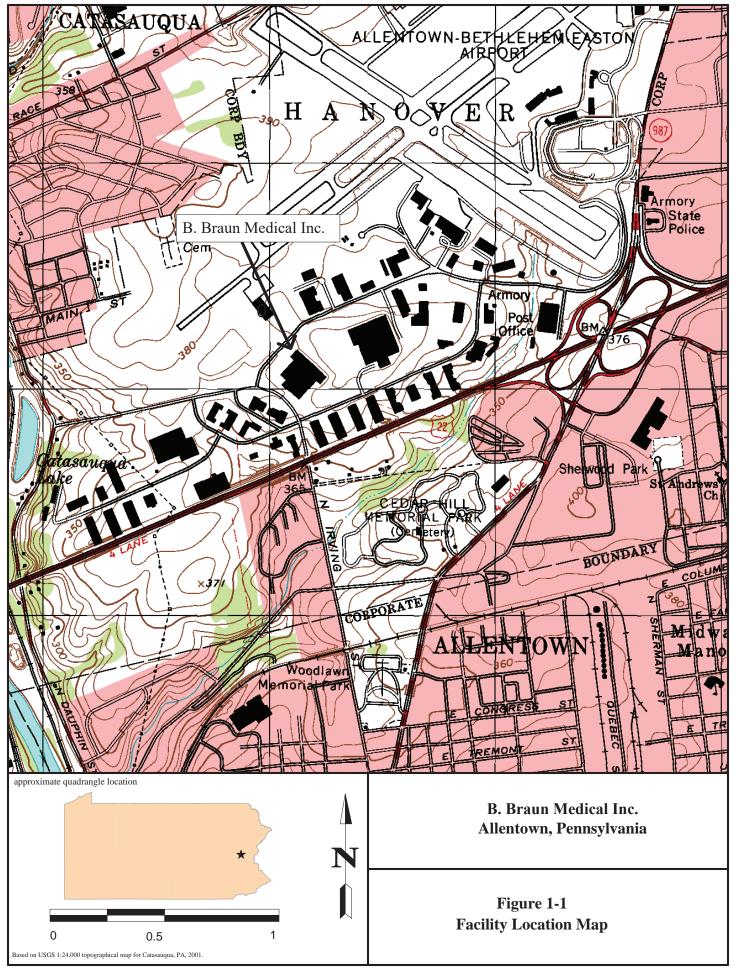
B. Braun Medical Inc. (B. Braun) operates a medical instrument apparatus manufacturing facility located at 901 Marcon Blvd. in Allentown, Pennsylvania (Facility). The location of the site is shown in Figure 1-1 on a section of the United States Geological Survey (USGS) quadrangle map for the area. The Facility currently operates under Pennsylvania Department of Environmental Protection (PADEP) Title V Operating Permit (TVOP) No. 39-00055, and PADEP is currently reviewing the application submitted by B. Braun to convert the current Facility TVOP to a State Only Operating Permit (SOOP). Per communication with PADEP on November 15, 2019, B. Braun is considered a State Only, non-Title V Facility.

B. Braun submits this Plan Approval Application (PAA) to request authorization to voluntarily construct and operate enhanced emissions control equipment to further reduce emissions associated with B. Braun's medical instrument apparatus sterilization operations. The existing emission control equipment ensures compliance with all regulatory and permit-based emission control standards applicable to the Facility; therefore, B. Braun is proposing through this application to voluntarily achieve additional emission reductions, expected to further reduce emissions to levels below that required by any applicable requirements. The enhanced emission control equipment would consist of a new, higher efficiency control device consisting of a catalytic oxidizer and peak shaver. The proposed control device is discussed in detail in Section 2. Subject to PADEP's review and approval of this PAA, B. Braun is prepared to commence construction of the proposed enhanced emission control equipment during January 2020.

1.1 APPLICATION ORGANIZATION

This PAA has been prepared to provide PADEP with the information necessary to review and approve the project proposed herein and is organized in the following manner:

- <u>Section 1 Introduction</u>: Provides an overview of the project and outlines the remainder of the application.
- <u>Section 2 Project Description</u>: Provides a general description of the project and relevant emissions units.





- <u>Section 3 Emissions Inventory</u>: Describes the approach to calculating potential emissions following installation of the proposed control device.
- <u>Section 4 Regulatory Analysis</u>: Addresses Federal and State regulations that are potentially applicable to the project.

The appendices to this application are organized as follows:

- **Appendix A** PADEP Application Forms
- **Appendix B** Emissions Inventory
- Appendix C Control Device Specification Sheet
- Appendix D Municipal Notification Letters

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B. Braun Paa Narrative.Docx



2. PROJECT DESCRIPTION

B. Braun proposes to install and operate a new control device manufactured by Anguil Environmental Systems, Inc. (Anguil). The "Anguil System" will control emissions from the existing eight Sterilizers and Aeration Room (Source IDs 101 – 108 and 110, collectively known as "Source Group 1" or "sterilization process"). The proposed Anguil System control device will replace the existing Catalytic Oxidizer (Control Device ID C001) and Wet Scrubber Deoxx Unit (Control Device ID C002). The purpose of the control device replacement is to voluntarily achieve further reductions of ethylene oxide (EtO) emissions from the sterilization process. The resulting EtO emissions levels are expected to be less than applicable regulatory or permit-based standards, including the original Best Available Technology (BAT) determination for the sources reflected in the existing permit. The proposed control device and the affected emissions units are discussed below.

2.1 STERILIZATION PROCESS

B. Braun manufactures medical instruments for multiple health care applications. These instruments must be properly sterilized to ensure the safety of patients and health care providers, as well as to satisfy specific, rigorous standards imposed by the United States Food and Drug Administration (FDA). To achieve these critical objectives, B. Braun implements appropriate procedures to achieve proper sterilization of the medical instruments in the context of the manufacturing process at the Facility.

The sterilization process utilizes EtO within the eight sterilization chambers. From the sterilization chambers, the sterilized instruments are taken to the Aeration Room where residual EtO is released from the sterilized instruments and controlled. EtO emissions from the eight existing sterilization units are currently controlled by the existing permitted Wet Scrubber Deoxx Unit (Control Device ID C002). EtO emissions from the Aeration Room are currently controlled by the Catalytic

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¹ EtO may also be released from the "back vents" of the sterilization units. These emissions are expressly exempt from control under federal regulatory standards promulgated for this source category, and not otherwise required to be controlled by the Facility's existing air quality permits issued by PADEP. Nonetheless, in 2019 B. Braun voluntarily installed and operates a control device for these emissions, as reflected in Request for Determination No. 7956 (RFD). Following issuance of this proposed plan approval for the Anguil System, B. Braun requests that the



Oxidizer (Control Device ID C001), which utilizes a small 2.8 million British thermal units per hour (MMBtu/hr) natural gas-fired burner. A process flow diagram for the existing sterilization process is provided in Figure 2-1.

This PAA requests authorization to replace the existing Wet Scrubber Deoxx (Control Device ID C002) and Catalytic Oxidizer (Control Device ID C001) with the Anguil System. Anguil identifies an expected control efficiency for the proposed system as greater than 99%.

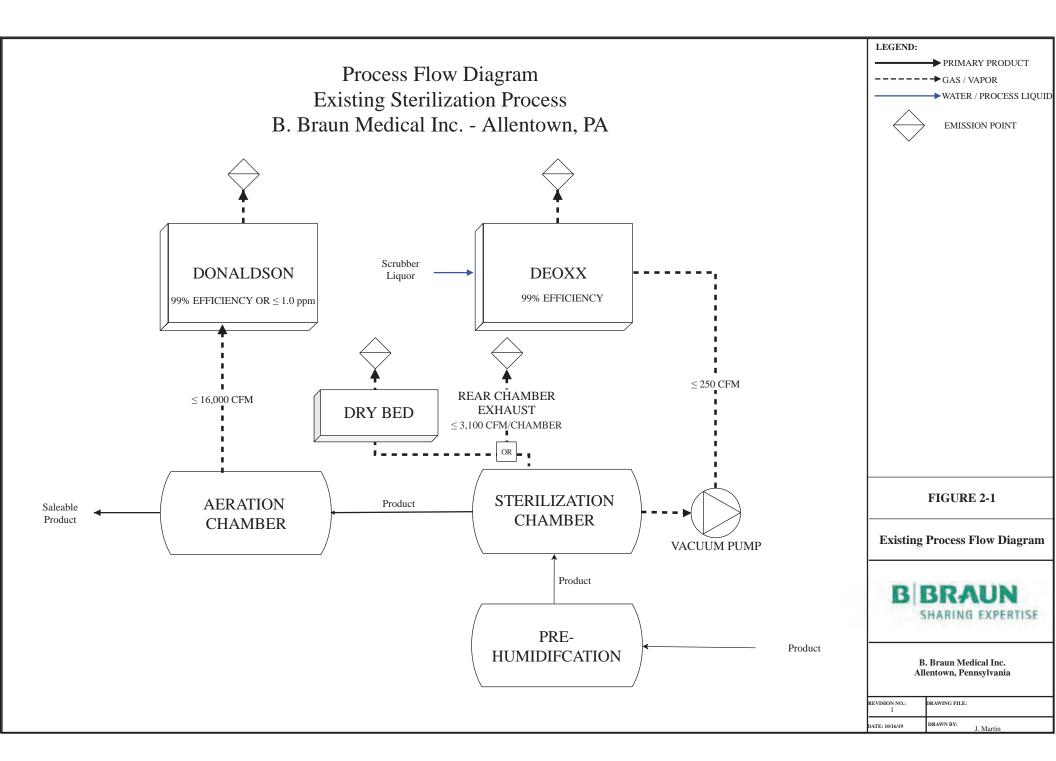
Exhaust gases from the existing sterilization process will be routed to the proposed Anguil System. The Anguil System consists of a peak shaver and catalytic oxidizer. The peak shaver works to normalize the concentration of EtO sent to the catalytic oxidizer. The peak shaver recirculates water from a holding tank over a packed scrubber bed. The sterilizer exhaust runs countercurrent to the water and the EtO is absorbed into the water. After the sterilization cycle is finished, the EtO is stripped from the water via a fresh air source at a controlled rate and directed to the catalytic oxidizer. In the exhaust stream to the catalytic oxidizer, the peak shaver exhaust would mix with Aeration Room air in the interconnecting ductwork. Based on information provided by Anguil, the Anguil System is expected to achieve greater than 99% emissions reduction or, for a lower concentration inlet stream, an exhaust concentration below 1 part per million by volume (ppmv). B. Braun will determine the specific emissions control efficiency via stack testing upon installation. The catalytic oxidizer component of the Anguil System utilizes a small (3.0 MMBtu/hr) natural gas-fired burner. A process flow diagram for the proposed modifications to the Source Group 1 control devices is provided in Figure 2-2.

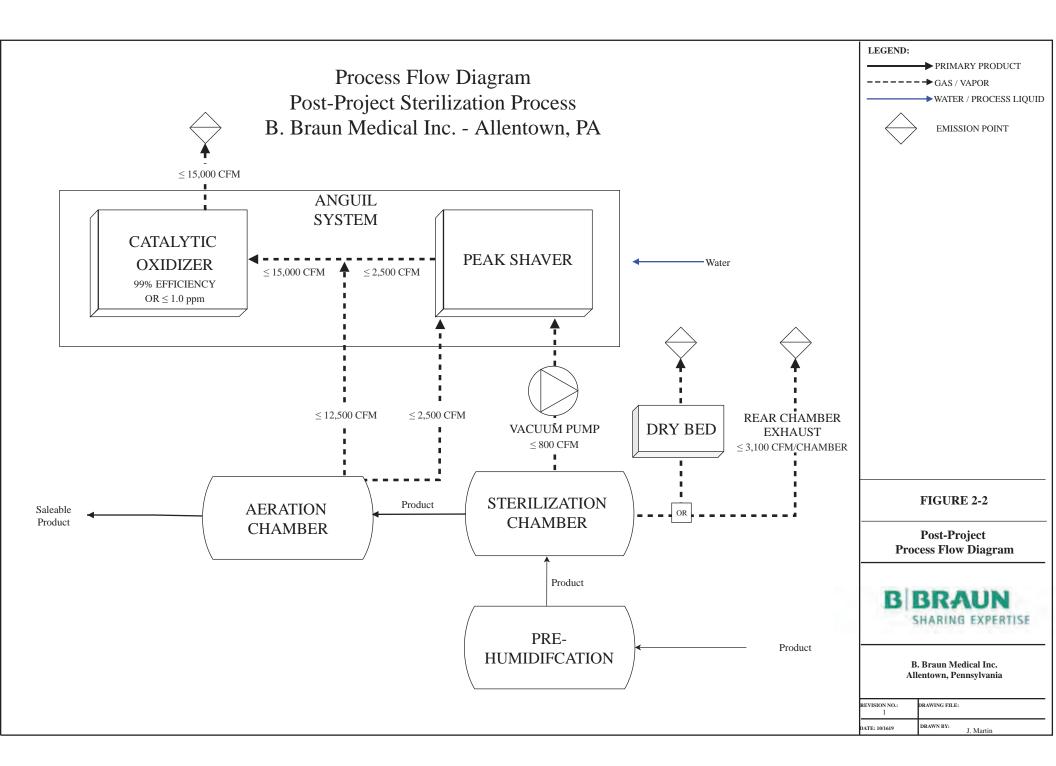
2-2

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11/25/2019

Miscellaneous Section of the SOOP identify the optional operation of this Dry Bed Unit control device for EtO emissions from the sterilization unit back vents. This permit reference should reflect the availability of the Dry Bed Unit as an additional, voluntary EtO control device that may further reduce actual EtO emissions. As specifically governed by the RFD, B. Braun expressly notes that it does not rely on the voluntary Dry Bed Unit control device control device for any compliance purposes or for emissions reduction credits, nor in the determination of the Facility's Potential To Emit (PTE) EtO relative to any regulatory applicability.







3. EMISSIONS INVENTORY

EtO is the only pollutant emitted from the sterilization process. EtO is classified as a volatile organic compound (VOC) and a hazardous air pollutant (HAP).

B. Braun determined the PTE EtO emissions from the sterilization process based on the maximum potential throughput of EtO across the sterilization process. As displayed in Tables 1 and 2 of Appendix B, maximum potential EtO throughput is based upon the total sterilization capacity of 77 pallets per batch, seven pounds of EtO consumed per pallet, two batches of sterilization per day, and 365 days of operation per year. The Anguil unit is expected to achieve an emissions reduction of greater than 99% based on information provided by Anguil. B. Braun will determine the specific emissions control efficiency via stack testing upon installation. For purposes of PTE, B. Braun conservatively assumed the Anguil unit will achieve 99% reduction of EtO from the sterilization process.

As displayed in Table 4 of Appendix B, the proposed project will achieve a reduction in potential EtO emissions from the sterilization process, even relative to the very low PTE associated with the existing control systems. The proposed project will cause a negligible increase in products of combustion (POC) emissions due to the slightly larger natural gas-fired burner associated with the catalytic oxidizer (see Table 3 of Appendix B).



4. REGULATORY ANALYSIS

B. Braun has reviewed the Federal and Commonwealth of Pennsylvania air quality regulations to determine which regulations potentially apply to the proposed project. This section summarizes potentially applicable air quality requirements.

4.1 FEDERAL REGULATIONS

For the purpose of this PAA, potentially applicable Federal regulations are defined as:

- Standards of Performance for New Stationary Sources (NSPS)
- National Emission Standards for Hazardous Air Pollutants (NESHAP)
- New Source Review (NSR)

A discussion of each specific Federal requirement is provided in the following subsections.

4.1.1 Standards of Performance for New Stationary Sources

U.S. EPA has promulgated standards of performance for new, modified, or reconstructed sources of air pollution at 40 CFR Part 60, also referred to as New Source Performance Standards (NSPS). No NSPS currently applies to emissions sources at the Facility, and the proposed project will not cause applicability of any NSPS.

4.1.2 National Emission Standards for Hazardous Air Pollutants

U.S. EPA has promulgated NESHAPs at 40 CFR Parts 61 and 63. NESHAPs promulgated prior to the Clean Air Act Amendments (CAAA) of 1990, found in 40 CFR Part 61, apply to specific compounds emitted from specific processes. There are no 40 CFR Part 61 NESHAP requirements that apply to the proposed project. Pursuant to the CAAA of 1990, process-specific NESHAP are promulgated in 40 CFR Part 63. NESHAP rules promulgated under 40 CFR Part 63, commonly referred to as Maximum Achievable Control Technology (MACT) standards, apply to source categories that are considered area sources or major sources of HAP. A major source of HAP is defined as a source with the facility-wide PTE emissions of any single HAP at a rate equal to 10 tons per year (tpy) or more, or with the facility-wide PTE emissions of total HAP equal to 25 tpy



or more. The Facility is an area source of HAP. Potentially applicable NESHAPs are discussed below.

4.1.2.1 40 CFR Part 63, Subpart O

40 CFR Part 63, Subpart O – Ethylene Oxide Emissions Standards for Sterilization Facilities applies to sources that use EtO in sterilization or fumigation operations. Existing sources at the Facility are currently subject to 40 CFR Part 63, Subpart O, and these standards are currently listed in Source Group 1 of the TVOP. Specifically, Source Group 1 is subject to the requirement to utilize a control device to achieve a 99% reduction in EtO emissions from the sterilization chambers in accordance with 40 CFR §63.362(c), and a 99% emission reduction or an outlet EtO concentration of less than or equal to 1 ppmv (whichever is less stringent) from the Aeration Room, in accordance with 40 CFR §63.362(d).

Implementation of the proposed project will not change the applicability to the Facility of 40 CFR Part 63, Subpart O. The Anguil System is designed and guaranteed to ensure compliance with 40 CFR Part 63, Subpart O. Because the applicable requirements are not changing, B. Braun did not complete Addendum forms for 40 CFR Part 63, Subpart O. Additionally, B. Braun requests that Section E, Source Group 1, Condition #007 of the operating permit, pertaining to operating limits for Control Devices C001 and C002, be removed as post-project Control Devices C001 and C002 will not be in operation. Additional information related to initial performance testing, monitoring, and recordkeeping has been included within Section E of the PADEP Process Form.

4.1.3 New Source Review

The Facility is located in Lehigh County which is classified as in attainment or unclassifiable for all regulated NSR pollutants with respect to the National Ambient Air Quality Standards (NAAQS). However, Lehigh County is managed as a moderate ozone nonattainment area with regard to NNSR applicability by virtue of its inclusion in the Northeast Ozone Transport Region (OTR). As a result, the Facility evaluated the applicability of both the NNSR regulations and Prevention of Significant Deterioration (PSD) regulations.



4.1.3.1 Nonattainment New Source Review

U.S. EPA has approved PADEP's NNSR regulations through their incorporation into Pennsylvania's State Implementation Plan (SIP). These state-specific NNSR regulations are codified in 25 Pa. Code Chapter 127, Subchapter E. NNSR applicability is addressed below under the Commonwealth of Pennsylvania regulatory review section of this PAA.

4.1.3.2 Prevention of Significant Deterioration

The Facility does not meet the definition of a major stationary source, nor does the project itself meet the definition of a major stationary source with respect to the Federal PSD rules. As presented in Appendix B, potential emissions of each applicable regulated NSR pollutant is less than 250 tpy. Therefore, the PSD regulations do not apply to the Facility and an evaluation of PSD is not required.

4.2 COMMONWEALTH OF PENNSYLVANIA REGULATIONS

The proposed project is potentially subject to the following Commonwealth of Pennsylvania air quality regulations which are codified in Title 25 – Environmental Protection of the Pennsylvania Code (25 Pa. Code):

- Chapter 122 National Standards of Performance for New Stationary Sources
- Chapter 123 Standards for Contaminants
- Chapter 124 National Emission Standards for Hazardous Air Pollutants
- Chapter 127 Construction, Modification, Reactivation, and Operation of Sources
- Chapter 129 Standards for Sources

A discussion of each specific Pennsylvania requirement is provided in the following subsections.

4.2.1 Chapter 122 – National Standards of Performance for New Stationary Sources

The Federal NSPS are adopted in their entirety by reference at 25 Pa. Code §122.3. The inapplicability of the NSPS provisions is addressed in the preceding section regarding Federal requirements.



4.2.2 Chapter 123 – Standards for Contaminants

The following sections discuss the applicability of 25 Pa. Code Chapter 123.

4.2.2.1 Fugitive Emissions

Standards for fugitive emissions are addressed in 25 Pa. Code §123.1 of the Commonwealth of Pennsylvania air quality regulations. 25 Pa. Code §123.1 prohibits the emission of certain types of fugitive air contaminants and requires that reasonable actions be taken to prevent fugitive emissions from becoming airborne. Installation and operation of the Anguil System will not result in the emission of fugitive air contaminants.

4.2.2.2 Malodors

Standards for malodors are addressed in 25 Pa. Code §123.31 of the Commonwealth of Pennsylvania air quality regulations. Pursuant to 25 Pa. Code §123.31, a person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the facility. The proposed project will not cause malodorous air emissions, and B. Braun will otherwise continue to comply with this regulation.

4.2.2.3 Visible Emissions

Standards for visible emissions are addressed in 25 Pa. Code §123.41 of the Commonwealth of Pennsylvania air quality regulations. 25 Pa. Code §123.41 prohibits visible emissions in excess of 20% for a period or periods aggregating more than three minutes in any one hour and in excess of 60% at any time. The proposed project will not cause visible air emissions in excess of any applicable standard, and B. Braun will otherwise continue to comply with this regulation.

4.2.3 Chapter 124 – National Emission Standards for Hazardous Air Pollutants

The Federal NESHAPs are adopted in their entirety by reference at 25 Pa. Code §124.3 and are discussed in detail in the preceding section regarding Federal requirements.



4.2.4 Chapter 127 – Construction, Modification, Reactivation and Operation of Sources

The following sections discuss the applicability of 25 Pa. Code Chapter 127.

4.2.4.1 Subchapter B - Plan Approval Requirements

B. Braun has completed the appropriate PADEP PAA forms which have been included as Appendix A of this PAA. The proposed air cleaning device must also be capable of being and will be operated and maintained in accordance with good air pollution control practices, pursuant to 25 Pa. Code §127.12(a)(10). Proper operation of the Anguil System will be confirmed via initial performance testing, monitoring, and recordkeeping.

Pursuant to 25 Pa. Code §127.12(a)(5), a PAA shall show that emissions from a new source will be the minimum attainable through the use of BAT. BAT is defined in 25 Pa. Code §121.1 as:

"Equipment, devices, methods or techniques as determined by the Department which will prevent, reduce or control emissions of air contaminants to the maximum degree possible and which are available or may be made available."

B. Braun is not proposing to install and operate a new air contamination source as part of this project. Therefore, BAT is not applicable to the proposed project. In addition, as discussed in Section 4.1.2.1, the Anguil system is expected to achieve an emissions reduction that exceeds Federal MACT requirements and PADEP's prior BAT determination.

4.2.4.2 Subchapter D – Prevention of Significant Deterioration of Air Quality

Pennsylvania incorporates the Federal PSD regulations by reference at 25 Pa. Code §127.83. The basis for the inapplicability of PSD to the project is included above under the Federal requirements.

4.2.4.3 Subchapter E – Nonattainment New Source Review

The Facility is located in Lehigh County which is classified as in attainment or unclassifiable for all regulated NSR pollutants with respect to the NAAQS. However, Lehigh County is managed



as a moderate ozone nonattainment area with regard to NNSR applicability by virtue of its inclusion in the OTR pursuant to 25 Pa. Code §127.201(c).

The Facility's status as a minor source with respect to NNSR requirements will not change as a result of this project. In addition, the Facility is not currently classified as a "major" VOC or nitrogen oxides (NOx) source under the NNSR permitting requirements because current facility-wide potential VOC and NOx emissions do not exceed 50 tpy and 100 tpy, respectively. Therefore, the NNSR regulations do not apply to the Facility and an evaluation of NNSR is not required.

4.2.4.4 Subchapter G – Title V Operating Permits

On November 8, 2019, B. Braun submitted an application to PADEP to convert the current Facility's TVOP to an SOOP. The Facility will remain a non-major source with regard to TVOP requirements following implementation of the proposed project. Therefore, 25 Pa. Code Chapter 127 Subchapter G does not apply.

4.2.4.5 Subchapter I – Plan Approval and Operating Permit Fees

25 Pa. Code §127.702 specifies the fee required to submit a PAA for facilities. The fee for a PAA for sources subject to standards adopted under Chapter 122 or Chapter 124 is \$1,700 in accordance with 25 Pa. Code §127.702(d)(3). A check for \$1,700 payable to the "Commonwealth of Pennsylvania Clean Air Fund" is included with this application.

4.2.5 Chapter 129 – Standards for Sources

The following sections discuss the applicability of 25 Pa. Code Chapter 129.

4.2.5.1 25 Pa. Code §129.96 - §129.100

25 Pa. Code §§129.96 – 129.100 contains additional Reasonably Available Control Technology (RACT) requirements for sources that meet the definition of a major NOx or VOC emitting facility. Potential emissions from the Facility are less than 50 tpy of VOC and 100 tpy of NOx, and the Facility emissions will remain below these thresholds post-project. Therefore, the Facility is not a major source of VOC or NOx and the RACT requirements contained in 25 Pa. Code §§129.96 – 129.100 do not apply to the Facility.



2700-PM-AQ0007 Rev. 7/2004

Submit in Triplicate

COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

PROCESSES

Application for Plan Approval to Construct, Modify or Reactivate an Air Contamination Source and/or Install an Air Cleaning Device

This application must be submitted with the General Information Form (GIF).

Before completing this form, read the instructions provided for the form.

Section A - Facility Nan	ne, Checklist And Certification				
DEP Client ID# (if known): 94048	Organization Name or Registered Fictitious Name/Facility Name: <u>B BRAUN MED/ALLENTOWN</u> DEP Client ID# (if known): 94048				
Type of Review required and Fees:					
LI Source requiring the establishment of a MAC [fi	\$ MACT, NSR and PSD:				
Applica	nt's Checklist				
Check the following list to make sure	that all the required documents are included.				
⊠ General Information Form (GIF)					
□ Processes Plan Approval Application					
facilities submitting on a periodic basis:					
Copy and Proof of County and Municipal No	otifications				
Permit Fees					
☐ Addendum A: Source Applicable Requirement Not Applicable (N/A) – State Only	nts (only applicable to existing Title V facility)				
Certification of Truth, Accuracy and	Completeness by a Responsible Official				
I. Rex Boland , certify	under penalty of law in 18 Pa. C. S. A. §4904, and				
35 P.S. §4009(b) (2) that based on information and belief	formed after reasonable inquiry, the statements and information				
in this application are true, accurate and complete.					
(Signature): Rey A. Bolom	Date:1/-21-19				
Name (Print): Rex Boland	Title: VP/GM of Allentown Operations				
OFFICIAL USE ONLY					
Application No. Unit ID	Site ID				
	ALITH ID				
Date Received Date Assic	ned Reviewed By				
Date of 1st Technical Deficiency Comments:	Date of 1st rectifical Deliciency Date of 2st Technical Deficiency				

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Sterilizer - 1,000 cu. ft.

Manufacturer	Model No.	Number of Sources
ETC	33714	1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 101	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

Ethylene Oxide (EtO)

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 - 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

2. Fuel – N/A	Quantity			% Ash	
Туре	Hourly	Annually	Sulfur	(Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Natural Gas					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Gas (other)					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
*Note: Describe an	d furnish information	senarately for other	r fuels in Addendum	n B	

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer Type and N		lodel No.			Number of Burners
Description:	1				
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	eter³)	
Type of relief device (pressure set vent/c	onservation vent/	emergency v	rent/open ve	ent)	
Relief valve/vent set pressure (psig)		Vapor pr	Vapor press. of liquid at storage temp. (psia/kPa)		
Type of Roof: Describe:					
Total Throughput Per Year		Filling Ra	of fills per c ate (gal./mir of fill hr./fill		
B. For Solids				,	
Type: ☐ Silo ☐ Storage Bin ☐ Other	, Describe	Name of	Material St	tored	
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	led
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons		Turn over per day in tons			
Describe fugitive dust control system for loading and handling operations					
Describe material handling system					
5. Request for Confidentiality	5. Request for Confidentiality				
Do you request any information on this application to be treated as "Confidential"? Yes No If yes, include justification for confidentiality. Place such information on separate pages marked "confidential".					

Section B - Processes Information (Continued)

Miscellaneous Information

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average

charges describing fully expected variations in production rates). Indicate (on di controlled (location of water sprays, collection hoods, or other pickup points, edesign, airflow and capture efficiency. Describe any restriction requested and he Please refer to Figure 2-2 of the Application Narrative.	etc.). Describe collection hoods location,
Describe fully the facilities provided to monitor and to record process operating of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11.	conditions, which may affect the emission
Describe each proposed modification to an existing source. N/A – B. Braun is not proposing modifications to Source ID 101.	
Identify and describe all fugitive emission points, all relief and emergency valves a Please refer to Figure 2-2 of the Application Narrative.	and any by-pass stacks.
Describe how emissions will be minimized especially during start up, shut down, p <i>Please refer to Section C.11.</i>	process upsets and/or disruptions.
Anticipated Milestones: i. Expected commencement date of construction/reconstruction/installation: ii. Expected completion date of construction/reconstruction/installation: iii. Anticipated date of start-up:	<u>January 2020</u> <u>May 2020</u> <u>May 2020</u>

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Sterilizer - 1,000 cu. ft.

Manufacturer	Model No.	Number of Sources
AMSCO	363365	1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 102	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 - 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 – 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months	s) From	to	

If variations exist, describe them

2. Fuel – N/A					
Туре	Quantity Hourly	Annually	Sulfur	% Ash (Weight)	BTU Content
Oil Number	GPH @ 60°F	X 10³ Gal	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
Oil Number	GPH @ 60°F	X 10³ Gal	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
Natural Gas	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Gas (other)	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
Other *		SCF Tons	SCF % by wt	n B	

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and N	/lodel No.			Number of Burners
Description:					
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	leter³)	
Type of relief device (pressure set vent/c	onservation vent/	emergency v	ent/open v	ent)	
Relief valve/vent set pressure (psig)		Vapor press. of liquid at storage temp. (psia/kPa)			
Type of Roof: Describe:					
Total Throughput Per Year		Number of fills per day (fill/day): Filling Rate (gal./min.): Duration of fill hr./fill):			
B. For Solids		Duration	OI IIII III./IIII	1).	
Type: Silo Storage Bin Other	, Describe	Name of	Material St	tored	
Silo/Storage Bin I.D. No.	Manufacturer	<u> </u>		Date Instal	led
State whether the material will be stored in loose or bags in silos		n silos	Capacity	(Tons)	
Turn over per year in tons			Turn over per day in tons		
Describe fugitive dust control system for	loading and hand	lling operation	ns		
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this a If yes, include justification for confidential					/es ⊠ No ed " confidential ".

Section B - Processes Information (Continued)

6. Miscellaneous Information

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location, design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

Please refer to Figure 2-2 of the Application Narrative.

Describe fully the facilities provided to monitor and to record process operating conditions, which may affect the emission of air contaminants. Show that they are reasonable and adequate.

Please refer to Section C.11.

Describe each proposed modification to an existing source.

N/A - B. Braun is not proposing modifications to Source ID 102.

Identify and describe all fugitive emission points, all relief and emergency valves and any by-pass stacks.

Please refer to Figure 2-2 of the Application Narrative.

Describe how emissions will be minimized especially during start up, shut down, process upsets and/or disruptions.

Please refer to Section C.11.

Anticipated Milestones:

- i. Expected commencement date of construction/reconstruction/installation: <u>M/A</u>
- ii. Expected completion date of construction/reconstruction/installation:
- iii. Anticipated date of start-up:

1. Source Information

 $Source\ Description\ (give\ type,\ use,\ raw\ materials,\ product,\ etc).\ Attach\ additional\ sheets\ as\ necessary.$

Sterilizer - 1,000 cu. ft.

Manufacturer	Model No.	Number of Sources
ETC	1124	1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 103	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	<i>8,760</i>

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 - 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

2. Fuel – N/A	Quantity			% Ash	
Туре	Hourly	Annually	Sulfur	(Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³ Gal	% by wt		Lbs./Gal. @ 60 °F
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³ Gal	% by wt		Lbs./Gal. @ 60 °F
Natural Gas					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Gas (other)					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
*Noto: Doscribo an	d furnish information	congrately for oth	or fuels in Addendur		

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and N	lodel No.			Number of Burners
Description:					
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	leter³)	
Type of relief device (pressure set vent/conservation vent/emergency vent/open vent)					
Relief valve/vent set pressure (psig)		Vapor pro	Vapor press. of liquid at storage temp. (psia/kPa)		
Type of Roof: Describe:					
Total Throughput Per Year		Filling Ra	of fills per o ate (gal./min of fill hr./fill	•	
B. For Solids		T			
Type: Silo Storage Bin Other,	Describe	Name of	Material St	tored	
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	led
State whether the material will be stored i	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons			Turn over per day in tons		
Describe fugitive dust control system for loading and handling operations					
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this application to be treated as "Confidential"?					

Section B - Processes Information (Continued)

Miscellaneous Information 6.

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average

charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location, design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored. Please refer to Figure 2-2 of the Application Narrative. Describe fully the facilities provided to monitor and to record process operating conditions, which may affect the emission of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11. Describe each proposed modification to an existing source. N/A - B. Braun is not proposing modifications to Source ID 103. Identify and describe all fugitive emission points, all relief and emergency valves and any by-pass stacks. Please refer to Figure 2-2 of the Application Narrative. Describe how emissions will be minimized especially during start up, shut down, process upsets and/or disruptions. Please refer to Section C.11.

Anticipated Milestones:

- Expected commencement date of construction/reconstruction/installation: N/A
- Expected completion date of construction/reconstruction/installation: N/A N/A
- iii. Anticipated date of start-up:

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Sterilizer - 1,000 cu. ft.

Manufacturer VACUDYNE	Model No. <i>J70-49</i>	Number of Sources 1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 104	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Capacity (specify units)			
Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 - 108	IDs 101 – 108	Source IDs 101 - 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

2. Fuel – N/A					
Туре	Quantity Hourly	Annually	Sulfur	% Ash (Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10³ Gal	% by wt		Lbs./Gal. @ 60 °F
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10³ Gal	% by wt		Lbs./Gal. @ 60 °F
Natural Gas					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Gas (other)					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
*Note: Describe ar	nd furnish information	separately for oth	er fuels in Addendur	n B.	

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and M	lodel No.			Number of Burners
Description:	1			-	
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	eter³)	
Type of relief device (pressure set vent/conservation vent/emergency vent/open vent)					
Relief valve/vent set pressure (psig)		Vapor pr	Vapor press. of liquid at storage temp. (psia/kPa)		
Type of Roof: Describe:					
Filling			Number of fills per day (fill/day): Filling Rate (gal./min.): Duration of fill hr./fill):		
B. For Solids					
Type: Silo Storage Bin Other,	, Describe	Name of	Material St	ored	
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	led
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons			Turn over per day in tons		
Describe fugitive dust control system for loading and handling operations					
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this application to be treated as "Confidential"?					

Section B - Processes Information (Continued)

6. Miscellaneous Information

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location, design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

Describe fully the facilities provided to monitor and to record process operating conditions, which may affect the emission of air contaminants. Show that they are reasonable and adequate.

Please refer to Section C.11.

Describe each proposed modification to an existing source.

Please refer to Figure 2-2 of the Application Narrative.

N/A - B. Braun is not proposing modifications to Source ID 104.

Identify and describe all fugitive emission points, all relief and emergency valves and any by-pass stacks.

Please refer to Figure 2-2 of the Application Narrative.

Describe how emissions will be minimized especially during start up, shut down, process upsets and/or disruptions.

Please refer to Section C.11.

Anticipated Milestones:

i. Expected commencement date of construction/reconstruction/installation: **N/A**

ii. Expected completion date of construction/reconstruction/installation:

iii. Anticipated date of start-up:

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary. **Sterilizer – 1,200 cu. ft.**

Manufacturer VACUDYNE	Model No. <i>J78-65</i>	Number of Sources 1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 105	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 – 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

	Quantity			% Ash	
Type	Hourly	Annually	Sulfur	(Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Natural Gas					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Gas (other)					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
****	 nd furnish information				

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and N	lodel No.			Number of Burners
Description:	1				
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	lled
Maximum Pressure		Capacity	(gallons/M	leter³)	
Type of relief device (pressure set vent/co	onservation vent/	emergency v	ent/open v	ent)	
Relief valve/vent set pressure (psig)		Vapor pr	ess. of liqu	id at storage	e temp. (psia/kPa)
Type of Roof: Describe:					
Total Throughput Per Year		Number of fills per day (fill/day): Filling Rate (gal./min.): Description of fill by (fill):			
B. For Solids		Duration	of fill hr./fil	l):	
Type: Silo Storage Bin Other,	, Describe	Name of	Material S	tored	
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	lled
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons Turn over per day in tons					
Describe fugitive dust control system for l	loading and hand	lling operation	ns		
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this ap					res ⊠ No ed " confidential ".

Section B - Processes Information (Continued)

6. Miscellaneous Information

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location, design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored. Please refer to Figure 2-2 of the Application Narrative. Describe fully the facilities provided to monitor and to record process operating conditions, which may affect the emission of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11. Describe each proposed modification to an existing source. N/A - B. Braun is not proposing modifications to Source ID 105. Identify and describe all fugitive emission points, all relief and emergency valves and any by-pass stacks. Please refer to Figure 2-2 of the Application Narrative. Describe how emissions will be minimized especially during start up, shut down, process upsets and/or disruptions. Please refer to Section C.11. Anticipated Milestones: Expected commencement date of construction/reconstruction/installation: N/A Expected completion date of construction/reconstruction/installation: N/A iii. Anticipated date of start-up: N/A

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Sterilizer - 1,250 cu. ft.

Manufacturer STI	Model No. STI-1300	Number of Sources 1
Source Designation Existing Source ID 106	Maximum Capacity 393,470 lb/year EtO across	Rated Capacity 393,470 lb/year EtO across
Existing Course ID 100	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	<i>8,760</i>

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Capacity (Specify units)			
Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 - 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

2. Fuel – N/A	Quantity			% Ash	
Туре	Hourly	Annually	Sulfur	(Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10 ³	% by wt		Lbs./Gal. @ 60 °F
		Gal			
Natural Gas					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Gas (other)					
	SCFH	X 10 ⁶	grain/100		Btu/SCF
		SCF	SCF		
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
*Note: Describe an	d furnish information	separately for other	r fuels in Addendum	n B	

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and N	/lodel No.			Number of Burners
Description:	•				
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	eter³)	
Type of relief device (pressure set vent/c	onservation vent/	emergency v	ent/open v	ent)	
Relief valve/vent set pressure (psig)		Vapor pr	ess. of liqui	id at storage	e temp. (psia/kPa)
Type of Roof: Describe:					
Total Throughput Per Year			of fills per o ate (gal./mi	day (fill/day): n.):	
		Duration	of fill hr./fill):	
B. For Solids Type: ☐ Silo ☐ Storage Bin ☐ Other	Doscribo	Name of	Material St	torod	
Type. Storage Biri Citier	, Describe	I valle of	Material O	lorea	
Silo/Storage Bin I.D. No.	Manufacturer	- 1		Date Instal	led
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons			Turn over per day in tons		
Describe fugitive dust control system for	loading and hand	lling operation	ns		
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this a If yes, include justification for confidential					∕es ⊠ No ed " confidential ".

Miscellaneous Information 6.

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to
process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average
charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are
controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location,
design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

charges describing fully expected variations in production rates). Indicate (on diagontrolled (location of water sprays, collection hoods, or other pickup points, etc.) design, airflow and capture efficiency. Describe any restriction requested and how Please refer to Figure 2-2 of the Application Narrative.	gram) all points where contaminants are c.). Describe collection hoods location,
Describe fully the facilities provided to monitor and to record process operating co of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11.	nditions, which may affect the emission
Describe each proposed modification to an existing source. N/A - B. Braun is not proposing modifications to Source ID 106.	
Identify and describe all fugitive emission points, all relief and emergency valves and Please refer to Figure 2-2 of the Application Narrative.	d any by-pass stacks.
Describe how emissions will be minimized especially during start up, shut down, pro Please refer to Section C.11.	ocess upsets and/or disruptions.
ii. Expected completion date of construction/reconstruction/installation:	N/A N/A N/A

Section B - Processes Information

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Sterilizer – 3,700 cu. ft.

Manufacturer VACUDYNE	Model No. J91-24	Number of Sources 1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 107	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 – 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

N/A

2. Fuel – <i>N/A</i>				T	
Туре	Quantity Hourly	Annually	Sulfur	% Ash (Weight)	BTU Content
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10³ Gal	% by wt		Lbs./Gal. @ 60 °F
Oil Number	GPH @				Btu/Gal. &
	60°F	X 10³ Gal	% by wt		Lbs./Gal. @ 60 °F
Natural Gas					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Gas (other)					
	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
*Note: Describe ar	nd furnish information	separately for oth	er fuels in Addendur	n B.	

Section B - Processes Information (Continued)					
3. Burner – N/A					
Manufacturer	Type and M	lodel No.			Number of Burners
Description:				-	
Rated Capacity		Maximum C	apacity		
4. Process Storage Vessels – N/A					
A. For Liquids:					
Name of material stored					
Tank I.D. No.	Manufacturer			Date Instal	led
Maximum Pressure		Capacity	(gallons/M	eter³)	
Type of relief device (pressure set vent/c	onservation vent/	emergency v	ent/open ve	ent)	
Relief valve/vent set pressure (psig)		Vapor pr	ess. of liqui	d at storage	temp. (psia/kPa)
Type of Roof: Describe:					
Total Throughput Per Year	Total Throughput Per Year Number of fills per day (fill/day): Filling Rate (gal./min.): Duration of fill hr./fill):				
B. For Solids		T			
Type: ☐ Silo ☐ Storage Bin ☐ Other	, Describe	Name of	Material St	ored	
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	led
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)	
Turn over per year in tons		Turn over per day in tons			
Describe fugitive dust control system for loading and handling operations					
Describe material handling system					
5. Request for Confidentiality					
Do you request any information on this application to be treated as "Confidential"?					

Miscellaneous Information

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average

charges describing fully expected variations in production rates). Indicate (on dicontrolled (location of water sprays, collection hoods, or other pickup points, edesign, airflow and capture efficiency. Describe any restriction requested and he Please refer to Figure 2-2 of the Application Narrative.	iagram) all points where contaminants are etc.). Describe collection hoods location,
Describe fully the facilities provided to monitor and to record process operating of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11.	conditions, which may affect the emission
Describe each proposed modification to an existing source. N/A – B. Braun is not proposing modifications to Source ID 107.	
Identify and describe all fugitive emission points, all relief and emergency valves a Please refer to Figure 2-2 of the Application Narrative.	and any by-pass stacks.
Describe how emissions will be minimized especially during start up, shut down, p Please refer to Section C.11.	process upsets and/or disruptions.
Anticipated Milestones: i. Expected commencement date of construction/reconstruction/installation: ii. Expected completion date of construction/reconstruction/installation: iii. Anticipated date of start-up:	N/A N/A N/A

Section B - Processes Information

1. Source Information

 $Source\ Description\ (give\ type,\ use,\ raw\ materials,\ product,\ etc).\ Attach\ additional\ sheets\ as\ necessary.$

Sterilizer - 130 cu. ft.

Manufacturer	Model No.	Number of Sources
STI	STI-150	1
Source Designation	Maximum Capacity	Rated Capacity
Source ID 108	393,470 lb/year EtO across	393,470 lb/year EtO across
	Source IDs 101 – 108	Source IDs 101 – 108

Type of Material Processed

EtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
Variable	1,078 lb EtO across	7,546 lb EtO across Source	393,470 lb EtO across
	Source IDs 101 – 108	IDs 101 – 108	Source IDs 101 - 108
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

N/A

2. Fuel – N/A	Quantity			% Ash	
Туре	Hourly	Annually	Sulfur	(Weight)	BTU Content
Oil Number	GPH @ 60°F	X 10 ³	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
Oil Number	GPH @ 60°F	Gal X 10 ³ Gal	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
Natural Gas	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Gas (other)	SCFH	X 10 ⁶ SCF	grain/100 SCF		Btu/SCF
Coal	TPH	Tons	% by wt		Btu/lb
Other *					
	nd furnish information				

Section B - Processes Information (Continued)						
3. Burner – N/A						
Manufacturer	Type and N	/lodel No.			Number of Burners	
Description:						
Rated Capacity	Rated Capacity Maximum Capacity					
4. Process Storage Vessels – N/A						
A. For Liquids:						
Name of material stored						
Tank I.D. No.	Manufacturer			Date Instal	led	
Maximum Pressure		Capacity	(gallons/M	leter³)		
Type of relief device (pressure set vent/conservation vent/emergency vent/open vent)						
Relief valve/vent set pressure (psig)	Vapor pr	Vapor press. of liquid at storage temp. (psia/kPa)				
Type of Roof: Describe:						
Total Throughput Per Year		Number	of fills per o	day (fill/day):		
· · · · · · · · · · · · · · · · · · ·		Filling Ra	Filling Rate (gal./min.): Duration of fill hr./fill):			
B. For Solids						
Type: ☐ Silo ☐ Storage Bin ☐ Other		Name of	Material St	tored		
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	lled	
State whether the material will be stored	in loose or bags i	n silos	ilos Capacity (Tons)			
Turn over per year in tons			Turn over per day in tons			
Describe fugitive dust control system for loading and handling operations						
Describe material handling system						
5. Request for Confidentiality						
Do you request any information on this a If yes, include justification for confidential					∕es ⊠ No ed "confidential".	

Miscellaneous Information 6.

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location, Please refer to Figure 2-2 of the Application Narrative. Describe fully the facilities provided to monitor and to record process operating conditions, which may affect the emission of air contaminants. Show that they are reasonable and adequate. Please refer to Section C.11. Describe each proposed modification to an existing source. N/A - B. Braun is not proposing modifications to Source ID 108. Identify and describe all fugitive emission points, all relief and emergency valves and any by-pass stacks. Please refer to Figure 2-2 of the Application Narrative. Describe how emissions will be minimized especially during start up, shut down, process upsets and/or disruptions. Please refer to Section C.11. Anticipated Milestones: Expected commencement date of construction/reconstruction/installation: N/A

Expected completion date of construction/reconstruction/installation: N/A

iii. Anticipated date of start-up:

Section B - Processes Information

1. Source Information

Source Description (give type, use, raw materials, product, etc). Attach additional sheets as necessary.

Aeration Room

Manufacturer N/A	Model No. N/A	Number of Sources 1
Source Designation Source ID 110	Maximum Capacity N/A	Rated Capacity N/A

Type of Material Processed

ÉtO

Maximum Operating Schedule

Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760

Operational restrictions existing or requested, if any (e.g., bottlenecks or voluntary restrictions to limit PTE)

Capacity (specify units)

Per Hour	Per Day	Per Week	Per Year
N/A	N/A	N/A	N/A
Operating Schedule			
Hours/Day	Days/Week	Days/Year	Hours/Year
24	7	365	8,760
Seasonal variations (Months)	From	to	

If variations exist, describe them

N/A

Quantity Hourly	Annually	Sulfur	% Ash (Weight)	BTU Content
GPH @ 60°F	X 10 ³	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
GPH @ 60°F	X 10 ³	% by wt		Btu/Gal. & Lbs./Gal. @ 60 °F
SCFH	X 10 ⁶	grain/100 SCF		Btu/SCF
SCFH	X 10 ⁶	grain/100		Btu/SCF
TPH	Tons	% by wt		Btu/lt
	GPH @ 60°F GPH @ 60°F SCFH	GPH @ 60°F X 10³ Gal GPH @ 60°F X 10³ Gal SCFH X 106 SCF SCFH X 106 SCF	GPH @ 60°F	GPH @ X 10³ % by wt GO°F X 10³ % by wt GO°F X 10³ % by wt Gal SCFH X 106 grain/100 SCF SCF SCF

*Note: Describe and furnish information separately for other fuels in Addendum B.

Section B - Processes Information (Continued)						
3. Burner – N/A						
Manufacturer	Type and N	/lodel No.			Number of Burners	
Description:	1					
Rated Capacity	Rated Capacity Maximum Capacity					
4. Process Storage Vessels – N/A						
A. For Liquids:						
Name of material stored						
Tank I.D. No.	Manufacturer			Date Instal	led	
Maximum Pressure		Capacity	(gallons/M	leter³)		
Type of relief device (pressure set vent/conservation vent/emergency vent/open vent)						
Relief valve/vent set pressure (psig)	Vapor pr	Vapor press. of liquid at storage temp. (psia/kPa)				
Type of Roof: Describe:						
Total Throughput Per Year	Filling Ra	Number of fills per day (fill/day): Filling Rate (gal./min.): Duration of fill hr./fill):				
B. For Solids		1				
Type: ☐ Silo ☐ Storage Bin ☐ Other		Name of	Material St			
Silo/Storage Bin I.D. No.	Manufacturer			Date Instal	led	
State whether the material will be stored	in loose or bags i	n silos	Capacity	(Tons)		
Turn over per year in tons			Turn over per day in tons			
Describe fugitive dust control system for loading and handling operations						
Describe material handling system						
5. Request for Confidentiality						
Do you request any information on this a If yes, include justification for confidentia					∕es ⊠ No ed " confidential" .	

Miscellaneous Information 6.

Attach flow diagram of process giving all (gaseous, liquid and solid) flow rates. Also, list all raw materials charged to
process equipment, and the amounts charged (tons/hour, etc.) at rated capacity (give maximum, minimum and average
charges describing fully expected variations in production rates). Indicate (on diagram) all points where contaminants are
controlled (location of water sprays, collection hoods, or other pickup points, etc.). Describe collection hoods location,
design, airflow and capture efficiency. Describe any restriction requested and how it will be monitored.

charges describing fully expected variations in production rates). Indicate (on discontrolled (location of water sprays, collection hoods, or other pickup points, edesign, airflow and capture efficiency. Describe any restriction requested and hope the production of the production o	agram) all points where contaminants are etc.). Describe collection hoods location,
Describe fully the facilities provided to monitor and to record process operating c of air contaminants. Show that they are reasonable and adequate.	onditions, which may affect the emission
Please refer to Section C.11.	
Describe each proposed modification to an existing source. N/A – B. Braun is not proposing modifications to Source ID 110.	
Identify and describe all fugitive emission points, all relief and emergency valves at Please refer to Figure 2-2 of the Application Narrative.	nd any by-pass stacks.
Describe how emissions will be minimized especially during start up, shut down, properties of the prop	rocess upsets and/or disruptions.
Anticipated Milestones: i. Expected commencement date of construction/reconstruction/installation: ii. Expected completion date of construction/reconstruction/installation: iii. Anticipated date of start-up:	N/A N/A N/A

Section C - Air Cleaning Device										
1. Precontrol Emiss	sions*									
			Maximum	Em	ission Rate	I		Calculation/		
Pollutant	Specify	Units	Pounds/Hour		Hours/Year	Tons/Ye	ear	Estimation Method		
PM										
PM ₁₀										
SO _x										
NOx		P	Please refer to Appendix B – Emissions							
VOC			Inventory.							
Others: (e.g., HAPs)										
* These emissions mus schedule for maximus values were determin	m limits or r	estricted	hours of operation							
2. Gas Cooling – N/	⁄A									
Water quenching	Yes 🗌	No	Water injection ra	ate _		GPM				
Radiation and convection Yes No	n cooling					Yes □ N FM	Мо			
Forced Draft	☐ No			Wa	ter cooled duct worl	k 🗌 Ye	s 🗌	No		
Other										
Inlet Volume	A	CFM		Out	let Volume	A	CFM			
@°F	% Moi	sture		@ _	°F	% Moi	sture			
Describe the system in o	detail.									

	Secti	on C - Air Cleani	ng Device (Co	ntinued)			
3. Settling Chambers – N	/A						
Manufacturer	_	olume of gas handled ACF °F		Gas velocity	as velocity (ft/sec.)		
Length of chamber (ft.)	Width of	chamber (ft.)	Height of chamb	oer (ft.)	Number of trays		
Water injection	No		Water injection	rate (GPM)			
Emissions Data							
Inlet		Ou	tlet	R	emoval Efficiency (%)		
4 Inartial and Cyclene Co	allastara	AI/A					
4. Inertial and Cyclone Co	ollectors -			Model No			
Manufacturer		Туре		Model No	J.		
Pressure drop (in. of water)		Inlet volume	ACFM	Outlet vo	lumeACFM		
,		@	°F		@°F		
Number of individual cyclone(s	s)	Outlet straightenir		ning vanes use	ed?		
	,		☐ Yes ☐ I	-			
Length of Cyclone(s) Cylinder	Diameter of Cyclone(s) Cylinder (ft.)		Length o	f Cyclone(s) cone (ft.)			
Inlet Diameter (ft.) or duct area	yclone(s)	Outlet Diameter	(ft.) or duct ar	rea (ft.2) of cyclone(s)			
If a multi-clone or multi-tube u	nit is instal	led will any of the inc	 tividual cyclones (or cyclone tube	as he blanked or blocked off?		
in a main-cione of main-tabe a	iii is ii istai	led, will arry of the inc	inidual cyclones c	or cyclone tube	es be blatiked of blocked off:		
Describe any exhaust gas rec	irculation l	oon to be employed					
Describe any exhaust gas rec	irculation	oop to be employed.					
Attach particle size efficiency	curve						
, maon paraoro oizo oinoro, o	30						
Emissions Data		T		1			
Inlet		Ou	tlet	R	emoval Efficiency (%)		

Section C - Air Cleaning Device (Continued)								
5. Fabric Collector – N/A								
Equipment Specifications								
Manufacturer			Mode	el No.			Pressurized Suction Desi	•
Number of Compartments		Number of Filters	Per (Compartment	Is Baghouse Insulated? ☐ Yes ☐ No			
Can each compartment be iso	olated for re	epairs and/or filter re	eplac	ement?		Yes	□No	
Are temperature controls provided? (Describe in detail)								
Dew point at maximum moist	ıre	°F	D	esign inlet volume	e			SCFM
Type of Fabric								
Material		☐ Felted		☐ Membra	ane			
Weight	_oz/sq.yd	☐ Woven		Others:	List: _			
Thickness	in	☐ Felted-W	Vover	n				
Fabric permeability (clean) @				•				
Filter dimensions Length _		Diamete	er/Wi	idth				
Effective area per filter				laximum operating				
Effective air to cloth ratio	Minimu	ım	M	aximum				
Drawing of Fabric Filter A sketch of the fabric filter and temperature indicator s								
Operation and Cleaning								
Volume of gases handled ACFM @	0	Deceribe the		ss collector (in. of ment to be used to	,	,	ressure drop).
Type of filter cleaning Manual Cleaning Bag Collapse Reverse Air Jets Other: Pneumatic Shakers Reverse Air Flow Describe the equipment provided if dry oil free air is required for collector operation								
Cleaning Initiated By Timer Frequency if timer actuated Expected pressure drop range in. of water Other Specify Does air cleaning device employ hopper heaters, hopper vibrators or hopper level detectors? If yes, describe.								
Describe the warning/alarm system that protects against operation when the unit is not meeting design requirements.								
Emissions Data	ı					T		
Pollutant		Inlet		Outlet		Re	emoval Effic	iency (%)
						 		
			+					

Section C - Air Cleaning Device (Continued)									
6. Wet Collection Equipment – N/A									
Equipment Specifications									
Manufacturer		Туре		Model No.					
Design Inlet Volume (SCF	M)		Relative Particulate/Gas	Velocity (ej	jector scrubbers only)				
Describe the internal feat limiters, etc.).	ures (e.g., var	iable throat, gas	/liquid diffusion plates,	spray nozzl	les, liquid redistributors, bed				
Describe pH monitoring ar	nd pH adjustme	nt systems, if app	olicable.						
Describe mist eliminator o	r separator (type	e, configuration,	backflush capability, freq	juency).					
Attach particulate size effic	ciency curve.								
Operating Parameters									
Inlet volume of gases han	dled	(ACFM)	Outlet volume of ga	ses handle	d (ACFM)				
	@	°F	@	_ °F	% Moisture				
Liquid flow rates. Descrecirculating solution, mak			easure liquid flow rates	to scrubb	er (e.g., quenching section,				
Describe scrubber liquid s etc.)	upply system (a	amount of make-	up and recirculating liqui	d, capacity	of recirculating liquid system,				
State pressure drop range (in water) across scrubber (e.g., venturi throat, packed bed, etc.) only. Describe the equipment provide to measure the pressure drop. Do not include duct or de-mister losses.									
Describe the warning/alarm system that protects against operation when unit is not meeting design requirements.									
Emissions Data									
Pollutant	Ī	nlet	Outlet		Removal Efficiency (%)				
	_								

	Section	on C - Air	Clea	ning Device (Con	tinued)					
7. Electrostatic Precip	oitator – <i>N/A</i>									
Equipment Specification	ıs									
Manufacturer Model No. □ Wet □ Dry □ Single-Stage □ Two-Stage										
Gas distribution grids	Gas distribution grids									
			N	Maximum operating te	mperature (°F) _					
Total collecting surface are	ea	sq. ft.	Colle	ctor plates size length	ft. x	width ft.				
Number of fields			Numb	per of collector plates/f	ield					
Spacing between collector	plates	ind	ches.							
Maximum gas velocity	1	ft./sec.	Minim	num gas treatment tim	e:	sec.				
Total discharge electrode Number of discharge electrode			Numb	per of collecting electron	ode rappers					
Rapper control	Magnetic	☐ Pneuma	tic	Other		Describe in detail				
Operating Parameters										
Inlet gas temperature (°F)		<u> </u>				water gauge) across				
Outlet gas temperature (°	F)			collector only						
				Describe the equip	oment					
Volume of gas handled (A	(CFM)			Dust resistivity (oh	ım-cm). Will resi	stivity vary?				
Power requirements										
Number and size of Trans	former Rectifier	sets by ele	ctrical	field						
Field No.	No. of	Sets	E	ach Transformer KVA	KV Ave./Peal	ach Rectifier k Ma DC				
				IVA	IV Ave.ji cai	Wa Do				
		1								
Current Density		Corona Po			Corona Power					
Micro ampe	res/ft ² .		W	atts/1000 ACFM	\	Natts/ft ² .				
Will a flue gas conditioning	g system be em	ployed? If	yes, de	escribe it.						
Does air cleaning device e	employ hopper I	heaters, hop	per vil	brators or hopper leve	I detectors? If ye	es, describe.				
Describe the warning/alarr	m system that p	orotects aga	inst op	eration when unit is no	ot meeting design	n requirements.				
Emissions Data										
Pollutant	I	nlet		Outlet	R	emoval Efficiency (%)				
<u></u>	I			i .						

Section C - Air Cleaning Device (Continued)							
8. Adsorption Equipm	nent – <i>N/A</i>						
Equipment Specification	S						
Manufacturer		Type Model No.					
Design Inlet Volume (SCF	M)	1	Adsorben	t charge per adsorber	vessel and	d number of adsorber vessels	
Length of Mass Transfer Z	one (MTZ), sup	plied by th	ne manuf	acturer based upon la	boratory d	ata.	
Adsorber diameter (ft.) and	d area ft².)			Adsorption bed dep	th (ft.)		
Adsorbent information							
Adsorbent type and physic	cal properties.						
Working capacity of adsor	bent (%)			Heel percent or u adsorbent after rege		ble solvent weight % in the	
Operating Parameters							
Inlet volume of gases han	dled	_ (ACFN	M) @	°F			
Adsorption time per adsorp	otion bed			Breakthrough capac Lbs. of solvent / 100	-	sorbent =	
Vapor pressure of solvents	s at the inlet tem	perature		Available steam in papplicable)	oounds to	regenerate carbon adsorber (if	
Percent relative saturation	of each solvent	at the inle	et temper	ature			
Attach any additional data	including auxilia	ary equipn	nent and	operation details to the	oroughly e	valuate the control equipment.	
Describe the warning/alarm system that protects against operation when unit is not meeting design requirements.							
Emissions Data							
Pollutant	Ir	nlet		Outlet		Removal Efficiency (%)	

Section C - Air Cleaning Device (Continued)								
9. Absorption Equipm	nent – N/A							
Equipment Specification	S							
Manufacturer		Туре			Model No	0.		
Design Inlet Volume (SCF	M)	-	To	wer height (ft.) and	l inside d	iameter (ft.)		
Packing type and size (if a	pplicable)		He	ight of packing (ft.)	(if applic	cable)		
Number of trays (if applica	ble)		Nu	mber of bubble cap	ps (if app	olicable)		
Configuration Counter-curren	ıt [Cross flow		☐ Cocurrent flow				
Describe pH and/or other	monitoring and	controls.						
Absorbent information								
Absorbent type and conce	ntration.		Re	tention time (sec.)				
Attach equilibrium data for	absorption (if a	applicable)	•					
						ply system (once through or e flow rates for makeup, bleed		
Operating Parameters								
Volume of gas handled (A	CFM) Inle	et temperature (°F)		Pressure drop Describe the mo		water) and liquid flow rate. equipment.		
State operating range for pH and/or absorbent concentration in scrubber liquid.								
Describe the warning/alarm system that protects against operation when unit is not meeting design requirements.								
Emissions Data								
Pollutant Inlet Outlet Removal Efficiency (%)								

Section C - Air Cleaning Device (Continued)										
10. Selective Cataly	ytic Reduction	(SCR) - N/A								
Selective Non-Catalytic Reduction (SNCR) – N/A										
		ction (NSCR) - N	A							
Equipment Specifications										
Manufacturer	anufacturer Type Model No.									
Design Inlet Volume (SCF	M)		Design operating te	mperature	(°F)					
Is the system equipped w details.	ith process cor	trols for proper m	ixing/control of the red	ucing agen	t in gas stream? If yes, give					
Attach efficiency and other	r pertinent infori	mation (e.g., ammo	onia slip)							
Operating Parameters										
Volume of gases handled		(ACFM) @	°F							
Operating temperature rai	nge for the SCI	R/SNCR/NSCR sy	stem (°F) From		°F To°F					
Reducing agent used, if ar	ny		Oxidation catalyst u	sed, if any						
State expected range of us	sage rate and c	oncentration.								
Service life of catalyst			Ammonia slip (ppm))						
Describe fully with a sketch giving locations of equipment, controls systems, important parameters and method of operation.										
Describe the warning/alarm system that protects against operation when unit is not meeting design requirements.										
Emissions Data	Emissions Data									
Pollutant	I	nlet	Outlet		Removal Efficiency (%)					

Section C - Air Cleaning Device (Continued)								
11. Oxidizer/Afterburners								
Equipment Specifications								
Manufacturer Anguil Environmental Sy	stems, Inc.	Туре] Th	ermal 🛚 Catalytic	Model No. Custom			
Design Inlet Volume (SCFM) 15,000 SCFM Combustion chamber dimensions (length, cross-chamber volume, etc.) Volume: 958 ft³					length, cross-sectional area, effective			
	by a profile pla	ate around t	he k	ourner which accelerat	es the air around the burner opening,			
Describe method of preheating incoming gases (if applicable). Incoming gases are preheated via the use of a shell and tube heat exchanger is used to preheat the incoming gases to the oxidizer. It is constructed out of 304 stainless steel and is comprised of 3,360 tubes, each with 5/8 in. outer diameter, 0.035 in. wall thickness, and 90 in. length. The heat exchanger accommodates two passes on the shell side and a single tube pass, resulting in 65% nominal heat exchange efficiency.								
Catalyst used CARULITE 500 pelletized catalyst	Life of catalys Catalyst will removed and at a minimur five years pu 40 CFR §63.363(b)(4)	Expected temperature rise across catalyst (°F) The difference of the every formula to be across catalyst (°F) Dimensions of bed (in inches). Height: 120 in Diameter or Width: 66 in Depth: 9 in						
If yes, describe. Each catalyst bed (3 cat thermocouple is used to bypass damper to ensaccordance with 40 CFR	Each catalyst bed (3 catalyst beds total) has a temperature indication inside of the catalyst bed. A catalyst inlet thermocouple is used to control the inlet temperature to the catalyst via the burner and the heat exchanger bypass damper to ensure compliance with the manufacturer's minimum temperature recommendations in accordance with 40 CFR §63.363(b)(3). The catalyst outlet temperature is monitored in accordance with 40 CFR §63.364(c), and fresh air is added as necessary to ensure the temperature remains within the manufacturer							

2700-PM-AQ0007 Rev. 7/2004 Describe any temperature sensing and/or recording devices (including specific location of temperature probe in a drawing or sketch. All temperature-sensing devices are type K thermocouples. Temperature sensing at the catalytic oxidizer is conducted at the oxidizer outlet. **Burner Information Burner Manufacturer** Model No. Fuel Used 240 RAH **Eclipse** Natural gas Number and capacity of burners Rated capacity (each) Maximum capacity (each) One 3.0 MMBtu/hr burner 3.0 MMBtu/hr 3.0 MMBtu/hr Describe the operation of the burner Attach dimensioned diagram of afterburner The burner is used to heat the catalytic oxidizer air Refer to Appendix C. stream to maintain a minimum inlet temperature to the catalyst. A control thermocouple downstream of the catalyst controls the natural gas and combustion air valves upstream of the burner control air/fuel ratio via PLC control. The burner is initially lit via an intermittent pilot. **Operating Parameters** °F Outlet flow rate (ACFM) 27,360 ACFM @ Inlet flow rate (ACFM) 15,600 @ 101 **384** °F State pressure drop range across catalytic bed (in. of Describe the method adopted for regeneration or disposal of water). the used catalyst. 3.9 in. W.C. - 14.5 in. W.C. Catalyst will be removed and replaced at a minimum every five years and disposed of according to federal, state, and local requirements. Describe the warning/alarm system that protects against operation when unit is not meeting design requirements. The oxidizer is built in accordance with applicable NFPA 86 and FM 6-11 standards with appropriate safety shutdowns as outlined in these standards. **Emissions Data Pollutant** Inlet Outlet Removal Efficiency (%) EtO (a) 195 tons per year (tpy) 99% 1.95 tpy

⁽a) Long term emissions rates have been provided above for completeness purposes. For more detailed information related to the Anguil System control efficiency, refer to Table 2 of Appendix B.

Section C - Air Cleaning Device (Continued)								
12. Flares – <i>N/A</i>								
Equipment Specification	ıs							
Manufacturer		1 '' =	vated flare er	☐ Grou		Model No.		
Design Volume (SCFM)		Dimensions of s		Height				
Residence time (sec.) and temperature (°F)	outlet	Turn down ratio)		Burner details			
Describe the flare design (flare with a sketch.	(air/steam-assi	sted or nonassiste	ed), essent	ial auxiliaries i	ncluding pilot flame m	nonitor of proposed		
Describe the operation of t	the flare's igniti	on system.						
Describe the provisions to	introduce auxi	liary fuel to the fla	re.					
Operation Parameters								
Detailed composition of the	ne waste gas	Heat content			Exit velocity			
Maximum and average ga	s flow burned ((ACFM)	Operating	temperature	(°F)			
Describe the warning/alarm system that protects against operation when unit is not meeting design requirements.								
Emissions Data								
Pollutant		Inlet		Outlet	Removal Ef	ficiency (%)		

	Section	n C - Air Clea	ning Device (Contir	nued)					
13. Other Control Equi	pment – N/A								
Equipment Specification	S								
Manufacturer		Туре		Model No.					
Design Volume (SCFM)			Capacity						
Describe pH monitoring ar	nd pH adjustme	nt, if any.							
Indicate the liquid flow rate	and describe	equipment provide	ed to measure pressure of	drop and flow rate, if any.					
Attach efficiency curve and	d/or other efficie	ency information.							
Attach any additional date	including auxili	ary equipment an	d operation details to tho	roughly evaluate the control equipment.					
Operation Parameters									
Volume of gas handled									
_	FM @	°F	% N	Moisture					
Describe fully giving impor				loiotaro					
Describe rany giving impor	tant parameter		poration.						
Describe the warring/alors			anation when wit is not						
Describe the warning/alarr	n system tnat p	protects against of	peration when unit is not	meeting design requirements.					
	Emissions Data								
Pollutant	I	nlet	Outlet	Removal Efficiency (%)					

Section C - Air Cleaning Device (Continued)

14. Costs

Indicate cost associated with air cleaning device and its operating cost (attach documentation if necessary)

Device	Direct Cost	Indirect Cost	Total Cost	Annual Operating Cost
Catalytic oxidizer	\$1,380,640	\$634,195	\$2,014,835	\$169,243

15. Miscellaneous

Describe in detail the removal, handling and disposal of dust, effluent, etc. from the air cleaning device including proposed methods of controlling fugitive emissions.

N/A

Attach manufacturer's performance guarantees and/or warranties for each of the major components of the control system (or complete system).

The manufacturer's specification sheet is included within Appendix C.

Attach the maintenance schedule for the control equipment and any part of the process equipment that if in disrepair would increase air contaminant emissions.

The control device will be maintained in accordance with the manufacturer's maintenance schedule.

Section D - Additional Information		
Will the construction, modification, etc. of the sources covered by this application increase the facility? If so, describe and quantify.	e emissions from of	ther sources at
No – emissions from other sources at the Facility will not increase.		
If this project is subject to any one of the following, attach a demonstration to show comp	oliance with applica	uble standards.
a. Prevention of Significant Deterioration permit (PSD), 40 CFR 52?	☐ YES	⊠ NO
b. New Source Review (NSR), 25 Pa. Code Chapter 127, Subchapter E?	YES	⊠ NO
c. New Source Performance Standards (NSPS), 40 CFR Part 60? (If Yes, which subpart)	☐ YES	⊠ NO
 d. National Emissions Standards for Hazardous Air Pollutants (NESHAP), 40 CFR Part 61? (If Yes, which subpart) 	☐ YES	⊠ NO
e. Maximum Achievable Control Technology (MACT) 40 CFR Part 63? (If Yes, which part) Subpart O	⊠ YES	□NO
Attach a demonstration showing that the emissions from any new sources will be the mir of best available technology (BAT).	nimum attainable th	rough the use
Please refer to the application narrative. B. Braun is not proposing to install or ope as part of this project.	rate a new emissi	ons source
Provide emission increases and decreases in allowable (or potential) and actual emission applicable PSD pollutant(s) if the facility is an existing major facility (PSD purposes). N/A	ns within the last fiv	/e (5) years for

Section D - Additional Information (Continued) - N/A

Indicate emission increases and decreases in tons per year (tpy), for volatile organic compounds (VOCs) and nitrogen oxides (NOx) for NSR applicability since January 1, 1991 or other applicable dates (see other applicable dates in instructions). The emissions increases include all emissions including stack, fugitive, material transfer, other emission generating activities, quantifiable emissions from exempted source(s), etc.

		Indicate Yes		VC	Cs	N	Ox
		or No if		Emission			
		emission		increases	Creditable	Emission	Creditable
		increases and		in	emission	increases	emission
		decreases		potential	decreases	in	decreases
Permit		were used		to emit	in actual	potential	in actual
number	Date	previously for	_		emissions	to emit	emissions
(if applicable)	issued	netting	Source I. D. or Name	(tpy)	(tpy)	(tpy)	(tpy)

If the source is subject to 25 Pa. Code Chapter 127, Subchapter E, New Source Review requirements,

- Identify Emission Reduction Credits (ERCs) for emission offsets or demonstrate ability to obtain suitable ERCs for emission offsets.
- b. Provide a demonstration that the lowest achievable emission rate (LAER) control techniques will be employed (if applicable).
- c. Provide an analysis of alternate sites, sizes, production processes and environmental control techniques demonstrating that the benefits of the proposed source outweigh the environmental and social costs (if applicable).

Attach calculations and any additional information necessary to thoroughly evaluate compliance with all the applicable requirements of Article III and applicable requirements of the Clean Air Act adopted thereunder. The Department may request additional information to evaluate the application such as a standby plan, a plan for air pollution emergencies, air quality modeling, etc.

Section E - Compliance Demonstration

Note: Complete this section if source is not a Title V facility. Title V facilities must complete Addendum A.

Method of Compliance Type: Check all that apply and complete all appropriate sections below

Monitoring:

a. Monitoring device type (Parameter, CEM, etc): Parameter

b. Monitoring device location: Outlet to the catalyst bed

c. Describe all parameters being monitored along with the frequency and duration of monitoring each parameter:

Oxidation temperature at the outlet to the catalyst bed will be monitored on a continuous basis pursuant to 40 CFR §63.364(c).

Testing:

a. Reference Test Method: Citation

b. Reference Test Method: Description

B. Braun will complete initial testing requirements pursuant to 40 CFR §63.363.

Recordkeeping:

Describe what parameters will be recorded and the recording frequency:

Oxidation temperature at the outlet to the catalyst bed will be monitored pursuant to 40 CFR §63.364(c) and recorded.

B. Braun will record ethylene oxide throughput monthly and calculate emissions on a monthly and 12-month rolling basis.

Reporting:

a. Describe what is to be reported and frequency of reporting:

All reporting is completed pursuant to 40 CFR §63.366. All data is maintained for a period of five years.

b. Reporting start date: B. Braun currently reports pursuant to 40 CFR §63.366 and will continue to do so.

Work Practice Standard:

Describe each:

The catalyst bed will be replaced with new catalyst material every five years in accordance with 40 CFR §63.363(b)(4)(iii).

Section F - Flue and Air Contaminant Emission									
1. Estimated Atmospheric Emissions*									
		Ма	ximum emi	ission ra	te			Calculation/	
Pollutant	specify u	ınits	lbs/hr			tons/yr.		Estimation Method	
PM									
PM ₁₀									
SO _x									
СО		Please	refer to A	Append	lix B	– Emissio	ns		
NO _x			I	nvento	ry.				
VOC									
Others: (e.g., HAPs)								-	
	_								
* These emissions mus schedule for maximum values were determine	n limits or rest	tricted hours						ess rate e.g., operating cribe how the emission	
2. Stack and Exhau	ster								
Stack Designation/Num	ber <i>New Cat</i>	alytic Oxidi	zer Stack						
List Source(s) or source 101, 102, 103, 104, 105			k:	% of flo	w exh	austed to sta	ick: 100 %		
Stack height above grade Grade elevation (ft.) 375			ack diamete 5 ft	er (ft) or	Outlet	duct area (so	q. ft.)	f. Weather Cap ☐ YES ☑ NO	
Distance of discharge to	nearest prop	erty line (ft.)	. Locate o	n topogra	aphic n	nap.			
240 ft									
Does stack height meet Yes	Good Engine	ering Practic	e (GEP)?						
If modeling (estimating) and other obstructions.	of ambient a	ir quality im	pacts is ne	eded, att	ach a	site plan wit	h building	s and their dimensions	
Location of star			Latitude)			Lon	gitude	
Point of Original	in	Degrees	Minutes	Sec	onds	Degrees	Minutes	s Seconds	
0		40	38	30.4	1	-75	26	51.04	
Stack exhaust Volume <u>27,360</u> ACFM Temperature <u>384</u> °F Moisture <u>2.46 – 2.82</u> %									
Indicate on an attached sheet the location of sampling ports with respect to exhaust fan, breeching, etc. Give all necessary dimensions. *Refer to Appendix C.*									
Exhauster (attach fan cu	rves) <u>2</u>		in.	of water	75		HP @ <u>1</u>	,200 RPM.	

^{**} If the data and collection method codes differ from those provided on the General Information Form-Authorization Application, provide the additional detail required by that form on a separate form.

2700-PM-AQ0007 Rev. 7/2004

2. Stack and Exhauster							
Stack Designation/Number \$23 – Exis	sting Comi	mon Rear Ste	erilizer Exha	ust Stack			
List Source(s) or source ID exhausted 101, 102, 103, 104, 105, 106, 107, 10	ck:	% of flow exhausted to stack: 100%					
Stack height above grade (ft.) 9 ft Grade elevation (ft.) 375 ft Stack diameter 2.08 ft			eter (ft) or Outlet duct area (sq. ft.) f. Weather Cap TYES				
Distance of discharge to nearest proper	erty line (ft.). Locate on	topographic i	map.			
240 ft							
Does stack height meet Good Enginee N/A	ring Practic	e (GEP)?					
If modeling (estimating) of ambient ai and other obstructions.	r quality im	pacts is need	ded, attach a	site plan wit	h buildings	and their dimensions	
Location of stack** Latitude/Longitude Location of stack** Latitude Longitude					gitude		
Point of Origin	Degrees	Minutes	Seconds	Degrees	Minutes	Seconds	
	40	38	30.41	-75	26	51.04	
Stack exhaust Volume <15,000 ACFM Temperature ~126 °F Moisture ~50 %							
Indicate on an attached sheet the lonecessary dimensions. Refer to Appendix C.	ocation of	sampling por	ts with respe	ect to exhau	st fan, bre	eching, etc. Give all	
Exhauster (attach fan curves) <u>Unknown</u> in. of water <u>7.5</u> HP @ <u>1,760</u> RPM.							
** If the data and collection method Application, provide the additional de					al Information	on Form-Authorization	

Page 46 of 47

Section G - Attachments	
Number and list all attachments submitted with this application below:	
Application Narrative	
Appendix A – PADEP Application Forms	
Appendix B – Emissions Inventory	
Appendix C – Control Device Specification Sheets	
Appendix D – Municipal Notification Letters	



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

GENERAL INFORMATION FORM – AUTHORIZATION APPLICATION

Before completing this General Information Form (GIF), read the step-by-step instructions provided in this application package. This version of the General Information Form (GIF) must be completed and returned with any program-specific application being submitted to the Department.

-									
Related ID#s (If Known)				DEP USE ONLY					
Client ID# 94048 APS ID#					Date Rece	ived & Gen	eral Note	S	
Site ID#	487149	Auth ID#							
Facility ID#	514477	_							
		CLIENT	INFORMA [®]	TION					
DEP Client ID#		Client Type / Code	9						
94048		PACOR							
Organization N	ame or Registe	red Fictitious Name		Employer I	D# (EIN)	Dun &	Bradstr	eet ID#	
B. Braun Medic	cal Inc.			23-2116774	4	00-239-	7347		
Individual Last	Name	First Name	9	MI	Suffi	x SSN			
Additional Indi	vidual Last Nan	ne First Name)	MI	Suffi	x SSN			
Mailing Addres			Mailin	g Address L	ine 2				
901 Marcon Bl									
Address Last L	.ine – City		State	ZIP+4		ountry			
Allentown			PA	18109		SA			
Client Contact	Last Name	First N	ame		MI		Su	ıffix	
Geder		Eric							
Client Contact					Phone		Ex	rt .	
EH&S Manager					(484) 24	0-8817			
Email Address					FAX				
Eric.Geder@bb	oraunusa.com								
		SITE IN	IFORMAT	ION					
DEP Site ID#	Site Name								
487149	B. Braun M					0'4			
	AD 982 679 169	Estimated Numb	er of Emplo	yees to be I	resent at	Site	>500		
Description of									
	cai device man	ufacturing site within	an industria	ii park	0''-	D	T	01-1-	
County Name		Municipality			City	Boro	Twp	State	
Lehigh		Hanover			City		<u> </u>	PA State	
County Name		Municipality			City ☐	Boro	Twp	State	
Site Location L	ine 1		Site Lo	cation Line 2	2				
901 Marcon Bl	vd.								
Site Location L	ast Line - City		State	ZIP+4					
Allentown	-		PA	18109					
Detailed Writte	n Directions to	Site							
Interstate 78, U	IS 22 to 987 No	rth to Postal Road to	Marcon Blvd	<i>1.</i>					
Site Contact La	ast Name	First Na	ame		MI		Su	ffix	
Geder		Eric							
Site Contact Ti			Site Co	ntact Firm					
EH&S Manager	<u>r</u>		B. Brau	n Medical In	1C				
Mailing Addres			Mailing	Address Lir	ne 2				
901 Marcon Bl									
	s Last Line – C	ity	State	ZIP+4					
Allentown			PA	18109					

Phon (484)	e 240-8817	Ext F	AX		Address eder@bbrau	nusa.com		
	S Codes (Two- & Th	ree-Digit Codes -	List All That Apply		6	-Digit Code	(Optional)	_
	t to Site Relations er/Operator	hip				00112		
	ci, Operator		FACILITY IN	IFORM	ATION			
Modi	fication of Existing	r Facility	1 /(OILITTII	Οιτ			Yes	No
1. 2.	Will this project in	nodify an existi nvolve an addit	ion to an existir	g facility	y, system, o		\boxtimes	
	If "Yes", check all I	relevant facility t	ypes and provide DEP Fac ID#		cility identifica cility Type	ition number		DEP Fac ID#
\boxtimes	Air Emission Plant		514477		lustrial Minerals	Mining Operation		DEF FAC ID#
Ħ	Beneficial Use (water)		014477		boratory Locatio	• .	_	
Ħ	Blasting Operation			_	nd Recycling Cle		_	
П	Captive Hazardous Wa	aste Operation	-		ne DrainageTrm		Location	
	Coal Ash Beneficial Us				ınicipal Waste O		_	
	Coal Mining Operation			Oil	& Gas Encroaci	hment Location		
	Coal Pillar Location			Oil	& Gas Location		<u> </u>	
	Commercial Hazardous	s Waste Operation		Oil	& Gas Water Po	oll Control Facil	ity	
	Dam Location			. —	& Gas Wastewa		poundment _	
	Deep Mine Safety Ope				blic Water Supp	ly System	_	
\sqcup	Deep Mine Safety Ope			. —	diation Facility		_	
님	Deep Mine Safety Ope			_	sidual Waste Op		_	
H	Encroachment Location Erosion & Sediment Co	,		_	orage Tank Loca ater Pollution Co		_	
H	Explosive Storage Loca	•	-		ater Politition Co ater Resource	nition Facility	_	
Ш	Explosive Storage Loca	alion		- =	ner:		_	
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	Latitude/Long	iituu c		atiituu c			Longitud	5
	Point of Ori	ain	Degrees M	inutas	Seconds	Degrees		Seconds
Cont	Point of Origon of Facility	gin		inutes	Seconds	Degrees	Minutes	Seconds
	er of Facility		40 38		30.41	-75	Minutes 26	Seconds 51.04
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Mailing Address Line 1

2393 Kimberton Road P.O. Box 299 Address Last Line - City State ZIP+4 Kimberton PA 19442 Phone Ext **FAX Email Address** (610) 933-5246 (610) 933-5127 clynch@all4inc.com 135 Time Schedules Project Milestone (Optional) 01/2020 Construction commencement 05/2020 Construction completion 05/2020 Startup 1. Have you informed the surrounding community and addressed any Yes No concerns prior to submitting the application to the Department? 2. Is your project funded by state or federal grants? Yes \boxtimes No Note: If "Yes", specify what aspect of the project is related to the grant and provide the grant source, contact person and grant expiration date. Aspect of Project Related to Grant Grant Source: Grant Contact Person: **Grant Expiration Date:** 3. \boxtimes No Is this application for an authorization on Appendix A of the Land Use Policy? (For referenced list, see Appendix A of the Land Use Policy attached to GIF instructions) If "No" to Question 3, the application is not subject to the Land Use Policy. If "Yes" to Question 3, the application is subject to this policy and the Applicant should answer the additional questions in the Land Use Information section. LAND USE INFORMATION - N/A Note: Applicants are encouraged to submit copies of local land use approvals or other evidence of compliance with local comprehensive plans and zoning ordinances. Is there an adopted county or multi-county comprehensive plan? Yes 1. No 2. Is there an adopted municipal or multi-municipal comprehensive plan? Yes No 3. Is there an adopted county-wide zoning ordinance, municipal zoning Yes No ordinance or joint municipal zoning ordinance? If the Applicant answers "No" to either Questions 1, 2 or 3, the provisions of the PA MPC are not applicable and the Applicant does not need to respond to questions 4 and 5 below. If the Applicant answers "Yes" to questions 1, 2 and 3, the Applicant should respond to questions 4 and 5 below. 4. Yes No Does the proposed project meet the provisions of the zoning ordinance or does the proposed project have zoning approval? If zoning approval has been received, attach documentation. Have you attached Municipal and County Land Use Letters for the project? Yes Nο 5.

Mailing Address Line 2

COORDINATION INFORMATION

<u>Note</u>: The PA Historical and Museum Commission must be notified of proposed projects in accordance with DEP Technical Guidance Document 012-0700-001 and the accompanying Cultural Resource Notice Form.

If the activity will be a mining project (i.e., mining of coal or industrial minerals, coal refuse disposal and/or the operation of a coal or industrial minerals preparation/processing facility), respond to questions 1.0 through 2.5 below.

If the a	ctivity will not be a mining project, skip questions 1.0 through 2.5 and begin wit	h que	stion 3.	0.	
1.0	Is this a coal mining project? If "Yes", respond to 1.1-1.6. If "No", skip to Question 2.0.		Yes		No
1.1	Will this coal mining project involve coal preparation/ processing activities in which the total amount of coal prepared/processed will be equal to or greater than 200 tons/day?		Yes		No
1.2	Will this coal mining project involve coal preparation/ processing activities in which the total amount of coal prepared/processed will be greater than 50,000 tons/year?		Yes		No
1.3	Will this coal mining project involve coal preparation/ processing activities in which thermal coal dryers or pneumatic coal cleaners will be used?		Yes		No
1.4	For this coal mining project, will sewage treatment facilities be constructed and treated waste water discharged to surface waters?		Yes		No
1.5	Will this coal mining project involve the construction of a permanent impoundment meeting one or more of the following criteria: (1) a contributory drainage area exceeding 100 acres; (2) a depth of water measured by the upstream toe of the dam at maximum storage elevation exceeding 15 feet; (3) an impounding capacity at maximum storage elevation exceeding 50 acre-feet?		Yes		No
1.6	Will this coal mining project involve underground coal mining to be conducted within 500 feet of an oil or gas well?		Yes		No
2.0	Is this a non-coal (industrial minerals) mining project? If "Yes", respond to 2.1-2.6. If "No", skip to Question 3.0.		Yes		No
2.1	Will this non-coal (industrial minerals) mining project involve the crushing and screening of non-coal minerals other than sand and gravel?		Yes		No
2.2	Will this non-coal (industrial minerals) mining project involve the crushing and/or screening of sand and gravel with the exception of wet sand and gravel operations (screening only) and dry sand and gravel operations with a capacity of less than 150 tons/hour of unconsolidated materials?		Yes		No
2.3	Will this non-coal (industrial minerals) mining project involve the construction, operation and/or modification of a portable non-metallic (i.e., non-coal) minerals processing plant under the authority of the General Permit for Portable Non-metallic Mineral Processing Plants (i.e., BAQ-PGPA/GP-3)?		Yes		No
2.4	For this non-coal (industrial minerals) mining project, will sewage treatment facilities be constructed and treated waste water discharged to surface waters?		Yes		No
2.5	Will this non-coal (industrial minerals) mining project involve the construction of a permanent impoundment meeting one or more of the following criteria: (1) a contributory drainage area exceeding 100 acres; (2) a depth of water measured by the upstream toe of the dam at maximum storage elevation exceeding 15 feet; (3) an impounding capacity at maximum storage elevation exceeding 50 acre-feet?		Yes		No

3.0	well related affect and power lined skip to Que		Yes	No
3.1	placement in, along,	oil- or gas-related project involve any of the following: of fill, excavation within or placement of a structure, located across or projecting into a watercourse, floodway or body of uding wetlands)?	Yes	No
3.2	wastewate an existin discuss in I	oil- or gas-related project involve discharge of industrial r or stormwater to a dry swale, surface water, ground water or g sanitary sewer system or storm water system? If "Yes", Project Description.	Yes	No
3.3		- or gas-related project involve the construction and operation all waste treatment facilities?	Yes	No
4.0	Will the p	project involve a construction activity that results in earth ee? If "Yes", specify the total disturbed acreage. Total Disturbed Acreage Negligible	Yes	No
5.0		project involve any of the following? spond to 5.1-5.3. If "No", skip to Question 6.0.	Yes	No
5.1	involve ar placement	struction and Encroachment Projects – Does the project by of the following: placement of fill, excavation within or of a structure, located in, along, across or projecting into a se, floodway or body of water?	Yes	No
5.2	placement in, along, a	mpacts – Does the project involve any of the following: of fill, excavation within or placement of a structure, located across or projecting into a wetland?	Yes	No
5.3	commonw following:	Projects by the commonwealth, a Political Subdivision of the ealth or a Public Utility – Does the project involve any of the placement of fill, excavation within or placement of a located in, along, across or projecting into a floodplain?	Yes	No
6.0	industrial	oject involve discharge of stormwater or wastewater from an activity to a dry swale, surface water, ground water or an initary sewer system or separate storm water system?	Yes	No
7.0		roject involve the construction and operation of industrial tment facilities?	Yes	No
8.0	sanitary se proposed fi number of	project involve construction of sewage treatment facilities, ewers, or sewage pumping stations? If "Yes", indicate estimated low (gal/day). Also, discuss the sanitary sewer pipe sizes and the pumping stations/treatment facilities/name of downstream sewage the <i>Project Description</i> , where applicable. Estimated Proposed Flow (gal/day)	Yes	No
9.0	gpd or mo an addition generation	oject involve the subdivision of land, or the generation of 800 re of sewage on an existing parcel of land or the generation of nal 400 gpd of sewage on an already-developed parcel, or the of 800 gpd or more of industrial wastewater that would be d to an existing sanitary sewer system?	Yes	No
	9.0.1	Was Act 537 sewage facilities planning submitted and approved by DEP? If "Yes" attach the approval letter. Approval required prior to 105/NPDES approval.	Yes	No
10.0	within Pen year).	pject for the beneficial use of biosolids for land application nsylvania? If "Yes" indicate how much (i.e. gallons or dry tons per	Yes	No
	10.0.1 10.0.2	Gallons Per Year (residential septage) Dry Tons Per Year (biosolids)		

11.0	Does the project involve construction, modification or removal of a dam? If "Yes", identify the dam.		Yes	\boxtimes	No
	11.0.1 Dam Name				
12.0	Will the project interfere with the flow from, or otherwise impact, a dam?	П	Yes	\boxtimes	No
12.0	If "Yes", identify the dam.		. 00		110
	12.0.1 Dam Name				
13.0	Will the project involve operations (excluding during the construction	\boxtimes	Yes	П	No
	period) that produce air emissions (i.e., NOX, VOC, etc.)? If "Yes", identify	_		_	
	each type of emission followed by the amount of that emission.				
	13.0.1 Enter all types & amounts See Appendix B.				
	of emissions; separate				
	each set with semicolons.				
14.0	Does the project include the construction or modification of a drinking		Yes	\boxtimes	No
	water supply to serve 15 or more connections or 25 or more people, at				
	least 60 days out of the year? If "Yes", check all proposed sub-facilities.				
	14.0.1 Number of Persons Served				
	14.0.2 Number of Employee/Guests				
	14.0.3 Number of Connections				
	14.0.4 Sub-Fac: Distribution System	Ц	Yes	빌	No
	14.0.5 Sub-Fac: Water Treatment Plant	Ц	Yes	닏	No
	14.0.6 Sub-Fac: Source	님	Yes	Ц	No
	14.0.7 Sub-Fac: Pump Station	Н	Yes		No
	14.0.8 Sub Fac: Transmission Main	님	Yes Yes	Н	No
15.0	14.0.9 Sub-Fac: Storage Facility	H	Yes		No No
15.0	Will your project include infiltration of storm water or waste water to ground water within one-half mile of a public water supply well, spring or	Ш	165		INO
	infiltration gallery?				
16.0	Is your project to be served by an existing public water supply? If "Yes",	П	Yes	\boxtimes	No
10.0	indicate name of supplier and attach letter from supplier stating that it will				
	serve the project.				
	16.0.1 Supplier's Name				
	16.0.2 Letter of Approval from Supplier is Attached		Yes		No
17.0	Will this project involve a new or increased drinking water withdrawal		Yes	\boxtimes	No
	from a stream or other water body? If "Yes", should reference both Water				
	Supply and Watershed Management.				
	17.0.1 Stream Name		.,		
18.0	Will the construction or operation of this project involve treatment,	\boxtimes	Yes	Ш	No
	storage, reuse, or disposal of waste? If "Yes", indicate what type (i.e.,				
	hazardous, municipal (including infectious & chemotherapeutic), residual) and the amount to be treated, stored, re-used or disposed.				
	18.0.1 Type & Amount Catalyst Bed Replacement				
19.0	Will your project involve the removal of coal, minerals, etc. as part of any	П	Yes	\boxtimes	No
13.0	earth disturbance activities?		100		140
20.0	Does your project involve installation of a field constructed underground	П	Yes	\boxtimes	No
	storage tank? If "Yes", list each Substance & its Capacity. Note: Applicant	_		_	
	may need a Storage Tank Site Specific Installation Permit.				
	20.0.1 Enter all substances &				
	capacity of each; separate				
	each set with semicolons.				
21.0	Does your project involve installation of an aboveground storage tank		Yes	\boxtimes	No
	greater than 21,000 gallons capacity at an existing facility? If "Yes", list				
	each Substance & its Capacity. <u>Note</u> : Applicant may need a Storage Tank				
	Site Specific Installation Permit.				
	21.0.1 Enter all substances &				
	capacity of each; separate				
	each set with semicolons.				

0210-PN Form	M-PIO0001 4/2018					
22.0	Does your project involve installation which will contain a highly hazardo Regulated Substances List, 2570-E Substance & its Capacity. Note: App Specific Installation Permit. 22.0.1 Enter all substances capacity of each; separate each set with semicolons.	us substance as defined in DEP's BK-DEP2724? If "Yes", list each ficant may need a Storage Tank Site &		Yes		No
23,0	Does your project involve installation with a total AST capacity greater that Substance & its Capacity. Note: Appl Specific Installation Permit. 23.0.1 Enter all substances capacity of each; separate each set with semicolons.	n 21,000 gallons? If "Yes", list each licant may need a Storage Tank Site		Yes		No
24.0	Will the intended activity involve the u	se of a radiation source?		Yes	X	No
	<u> </u>	RTIFICATION				
informa	y that I have the authority to submit the information provided in this application. The results of the submit the submit the information of the submit th	is application on behalf of the applition is true and correct to the best	icant t of n	named iy knov	hereii vledge	n and e and
1	ex R. Boland	VP/GM of Allentown Operations		//	-21	-19
Signatu	ire	Title		Da	ite	

Date



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR QUALITY

AIR POLLUTION CONTROL ACT COMPLIANCE REVIEW FORM

	rately provide the following information, as specified. Attach additional sheets as necessary.							
Type of Compliance Review Form Submittal (check all that apply) ☐ Original Filing Date of Last Compliance Review Form Filing: ☐ Amended Filing 11/08/2019								
Type of Submi ☐ New Plan ☐ Extension ☐ Other:								
	SECTION A. GENERAL APPLICATION INFORMATION							
	icant/Permittee/("applicant") ions-attach documentation of legal name) ical Inc.							
Address	901 Marcon Blvd.							
_	Allentown, PA 18109							
Telephone	(610) 596-2584 Taxpayer ID# 23-211-6774							
Permit, Plan A	Approval or Application ID# Title V Operating Permit No. 39-00055							
Individual	ity							
	w the type(s) of business activities performed.							

SECTION B. GENERAL INFORMATION REGARDING "APPLICANT"

If applicant is a corporation or a division or other unit of a corporation, provide the names, principal places of business, state of incorporation, and taxpayer ID numbers of all domestic and foreign parent corporations (including the ultimate parent corporation), and all domestic and foreign subsidiary corporations of the ultimate parent corporation with operations in Pennsylvania. Please include all corporate divisions or units, (whether incorporated or unincorporated) and privately held corporations. (A diagram of corporate relationships may be provided to illustrate corporate relationships.) Attach additional sheets as necessary.

Unit Name	Principal Places of Business	State of Incorporation	Taxpayer ID	Relationship to Applicant
B. Braun of America Inc.	824 12 th Ave. Bethlehem, PA 18018	PA	23-211-5335	100% Owner of Applicant
B. Braun Medical Inc.	824 12 th Ave. Bethlehem, PA 18018	PA	23-211-6774	Applicant

SECTION C. SPECIFIC INFORMATION REGARDING APPLICANT AND ITS "RELATED PARTIES"

Pennsylvania Facilities. List the name and location (mailing address, municipality, county), telephone number, and relationship to applicant (parent, subsidiary or general partner) of applicant and all Related Parties' places of business, and facilities in Pennsylvania. Attach additional sheets as necessary.

Unit Name	Street Address	County and Municipality	Telephone No.	Relationship to Applicant
B. Braun Medical	824 12th Ave. Bethlehem, PA	Lehigh and	(610) 691-	Applicant
Inc.	18018 (Corporate Offices)	Hanover	5400	
B. Braun Medical	901 Marcon Blvd. Allentown,	Lehigh and	(610) 596-	Applicant
Inc.	PA 18109 (Manufacturing Division)	Hanover	2584	
B. Braun Medical	939 Marcon Blvd. Allentown,	Lehigh and	(610) 266-	Applicant
Inc.	PA 18109	Hanover	0500	
B. Braun Medical	200 Boulder Drive	Lehigh and Upper	(610) 336-	Applicant
Inc.	Breinigsville, PA 18031	Macungie	9595	
B. Braun Medical	944 Marcon Blvd. Allentown,	Lehigh and	(610) 596-	Applicant
Inc.	PA 18109	Hanover	2584	
B. Braun Medical	861 Marcon Blvd. Allentown,	Lehigh and	(484) 241-	Applicant
Inc.	PA 18109	Hanover	6767	
B. Braun Medical	871 Marcon Blvd. Allentown,	Lehigh and	(484) 241-	Applicant
Inc.	PA 18109	Hanover	6767	

Provide the names and business addresses of all general partners of the applicant and parent and subsidiary corporations, if any.

Name	Business Address
None	

List the names and business address of persons with overall management responsibility for the process being permitted (i.e. plant manager).

Name	Business Address
Rex Boland (VP/GM of Allentown Operations)	901 Marcon Blvd. Allentown PA, 18109

2700-PM-AQ0004 Rev. 6/2006

Plan Approvals or Operating Permits. List all plan approvals or operating permits issued by the Department or an approved local air pollution control agency under the APCA to the applicant or related parties that are currently in effect or have been in effect at any time 5 years prior to the date on which this form is notarized. This list shall include the plan approval and operating permit numbers, locations, issuance and expiration dates. Attach additional sheets as necessary.

Air Contamination Source	Plan Approval/ Operating Permit#	Location	Issuance Date	Expiration Date
Facility	TVOP No. 39-00055	901 Marcon Blvd. Allentown, PA 18109	08/31/2016	08/31/2021
Facility	Plan Approval No. 39-00055A	901 Marcon Blvd. Allentown, PA 18109	05/06/2019	10/31/2020

Compliance Background. (Note: Copies of specific documents, if applicable, must be made available to the Department upon its request.) List all documented conduct of violations or enforcement actions identified by the Department pursuant to the APCA, regulations, terms and conditions of an operating permit or plan approval or order by applicant or any related party, using the following format grouped by source and location in reverse chronological order. Attach additional sheets as necessary. See the definition of "documented conduct" for further clarification. Unless specifically directed by the Department, deviations which have been previously reported to the Department in writing, relating to monitoring and reporting, need not be reported.

Date	Location	Plan Approval/ Operating Permit#	Nature of Documented Conduct	Type of Department Action	Status: Litigation Existing/Continuing or Corrected/Date	Dollar Amount Penalty
None						\$
						\$
						\$
						\$
						\$
						\$
						\$
						\$
						\$
						\$

List all incidents of deviations of the APCA, regulations, terms and conditions of an operating permit or plan approval or order by applicant or any related party, using the following format grouped by source and location in reverse chronological order. This list must include items both currently known and unknown to the Department. Attach additional sheets as necessary. See the definition of "deviations" for further clarification.

Date	Location	Plan Approval/ Operating Permit#	Nature of Deviation	Incident Status: Litigation Existing/Continuing Or Corrected/Date
None				

<u>CONTINUING OBLIGATION</u>. Applicant is under a continuing obligation to update this form using the Compliance Review Supplemental Form if any additional deviations occur between the date of submission and Department action on the application.

VERIFICATION STATEMENT

Subject to the penalties of Title 18 Pa.C.S. Section 4904 and 35 P.S. Section 4009(b)(2), I verify under penalty of law that I am authorized to make this verification on behalf of the Applicant/Permittee. I further verify that the information contained in this Compliance Review Form is true and complete to the best of my belief formed after reasonable inquiry. I further verify that reasonable procedures are in place to ensure that "documented conduct" and "deviations" as defined in 25 Pa Code Section 121.1 are identified and included in the information set forth in this Compliance Review Form.

ensure that "documented conduct" and "deviations" as defined in and included in the information set forth in this Compliance Review	25 Pa Code Section 121.1 are identified
	rom.
Lex A. Boland	11-21-19
Signature	Date
Rex Boland	
Name (Print or Type)	
VP/GM of Allentown Operations	
Title	

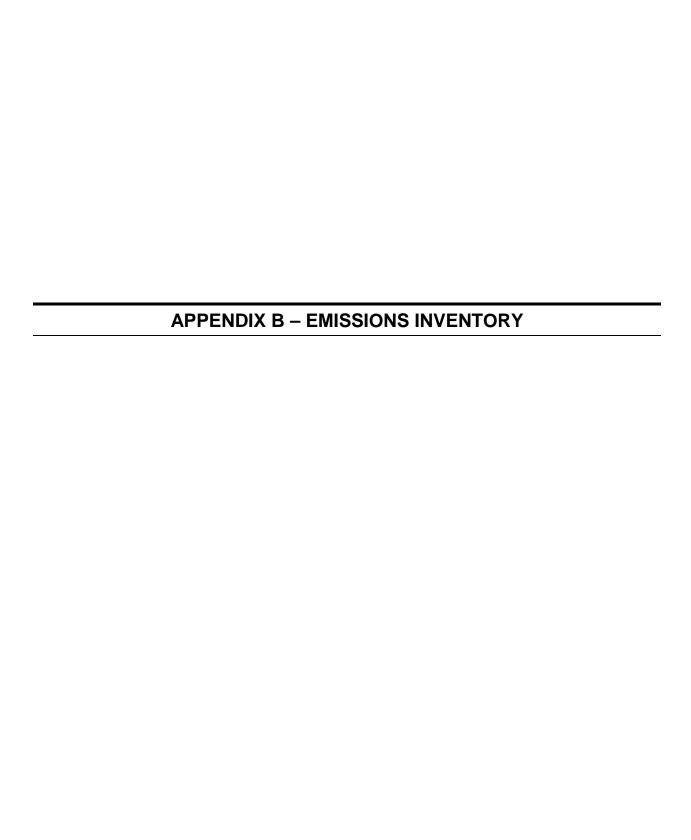


Table 1
B. Braun Medical Inc.

Current Ethylene Oxide (EtO) Emissions from the Sterilization Units and Aeration Room

	EtO		Potential EtO E	missions (tons/yr)	
Source	Throughput ^(e) (tons/yr)	Scrubber ^(b)	Catalytic Oxidizer ^(d)	Rear Chamber Exhaust ^(f)	Total
Source Group 1 ^(a)	196.74	1.95	0.48	1.55	3.97

⁽a) Source Group 1 consists of eight sterilization units (Source IDs 101 through 108) and the Aeration Room (Source ID 110). The primary exhaust of each sterilizer is controlled by a common wet scrubber. The Aeration Room is controlled by a catalytic oxidizer.

(b) Emissions rate from the wet scrubber is calculated using the following information:

Scrubber Control Efficiency: 99 % (c)

(d) Emissions rate from the catalytic oxidizer is calculated using the following information:

Maximum Catalytic Oxidizer EtO Exhaust Concentration:	1.0	ppm ^(c)
EtO Molecular Weight:	44	lb/lb-mol
EtO Throughput:	393,470	lb/year ^(e)
Catalytic Oxidizer Rated Capacity:	16,000	cfm

⁽e) Maximum throughput of EtO for all sterilization chambers based on total Facility-wide sterilization capacity of 77 pallets, 7 pounds of EtO consumed per pallet, and 2 batches per day. Maximum operation is 365 days per year.

(f) Rear chamber exhaust emissions rates calculated based on the following information:

Sterilizer EtO Concentration:	50	ppm ^(g)
Batch Venting Time:	30	min/batch
Number of Batches:	112	total batches/week(h)
Sterilizer Rear Chamber Exhaust Volume:	3,100	cfm

⁽g) Assumed average concentration for duration of venting time.

Calculations assume the following:

Annual Operation: 365 days/yr
Pound to Ton Conversion: 2,000 lb/ton
Minute to Hour Conversion: 60 min/hr
Gas Conversion: 385.35 scf/lb-mol

⁽c) As required by 40 CFR Part 63, Subpart O.

⁽h) Calculated based on 8 sterilizers, 2 batches per day, and 7 days per week.

Table 2

B. Braun Medical Inc.

Proposed Potential EtO Emissions from the Sterilization Units and Aeration Room

	EtO	Potential EtO Emissions (tons/yr)				
Source	Throughput ^(d) (tons/yr)	Catalytic Oxidizer ^(b)	Rear Chamber Exhaust ^(e)	Total		
Source Group 1 ^(a)	196.74	1.95	1.55	3.50		

^(a) Source Group 1 consists of 8 Sterilizers (Source IDs 101 through 108) and the Aeration Room (Source ID 110). B. Braun is proposing to vent exhaust from Source IDs 101 through 108 and 110 to one new catalytic oxidizer.

⁽b) Emissions rates from the proposed catalytic oxidizer controlling Source Group 1 are calculated using the following information:

Catalytic Oxidizer Control Efficiency:	99	% ^(c)
EtO Molecular Weight:	44	lb/lb-mol
EtO Throughput:	393,470	lb/year ^(d)

⁽c) Assumed control efficiency, which is expected to meet or exceed 99% based on information provided by the vendor (Anguil Environmental Systems, Inc.).

⁽e) Rear chamber exhaust emissions rates calculated using the following information:

Sterilizer EtO Concentration:	50	$ppm^{(f)}$
Batch Time (Venting Time):	30	min/batch
Number of Batches:	112	total batches/week (g)
Sterilizer Rear Chamber Exhaust Volume:	3,100	cfm/sterilizer

⁽f) Assumed average concentration for duration of venting time.

Calculations assume the following:

Annual Operation: 365 days/year
Pound to Ton Conversion: 2,000 lb/ton
Minute to Hour Conversion: 60 min/hr
Gas Conversion: 385.35 scf/lb-mol

⁽d) Maximum throughput of EtO for all sterilization chambers based on total Facility-wide sterilization capacity of 77 pallets per batch, 7 pounds of EtO consumed per pallet, and 2 batches per day. Maximum operation is 365 days per year.

⁽g) Calculated based on 8 sterilizers, 2 batches per day, and 7 days per week.

Table 3

B. Braun Medical Inc.

Potential Combustion Emissions Increase from Natural Gas-Fired Burner^(a)

Dellutent		Emissions Factor		Total Emissions
Pollutant	Value	Unit	Source	(tpy)
NO_X	100	lb/MMscf	(b)	0.09
СО	84	lb/MMscf	(b)	0.07
SO_2	0.6	lb/MMscf	(b)	5.15E-04
VOC	5.5	lb/MMscf	(b)	4.72E-03
PM	1.9	lb/MMscf	(b)(c)	1.63E-03
PM _{2.5}	7.6	lb/MMscf	(b)(c)	6.53E-03
PM_{10}	7.6	lb/MMscf	(b)(c)	6.53E-03
Pb	5.00E-04	lb/MMscf	(b)	4.29E-07
CO_2	53.06	kg/MMBtu	(d)	102
N_2O	1.00E-04	kg/MMBtu	(d)	1.93E-04
CH ₄	1.00E-03	kg/MMBtu	(d)	1.93E-03
Maximum Individual HAP			(e)(f)	1.55E-03
Total HAP			(e)(f)	1.62E-03

⁽a) The proposed catalytic oxidizer to control EtO emissions from Source IDs 101 through 108 and 110 contains a 3.0 MMBtu/hr natural gas-fired burner. This will replace the 2.8 MMBtu/hr burner contained in existing Control Device C001 and will result in a 0.2 MMBtu/hr increase.

⁽b) Emissions factors obtained from U.S. EPA AP-42 Chapter 1, Section 4, Table 1.4-1 and Table 1.4-2.

 $^{^{(}c)}$ PM emissions factor is only filterable particulate. PM $_{2.5}$ and PM $_{10}$ emissions factors are both filterable and condensable particulate.

⁽d) Emissions factors obtained from 40 CFR Part 98, Subpart C, Table C-1 and Table C-2.

⁽e) Emissions factors obtained from U.S. EPA AP-42 Chapter 1, Section 4, Table 1.4-3 and Table 1.4-4.

⁽f) Individual HAP with insignificant emissions have not been included in this table but are included in the total HAP.

Table 4

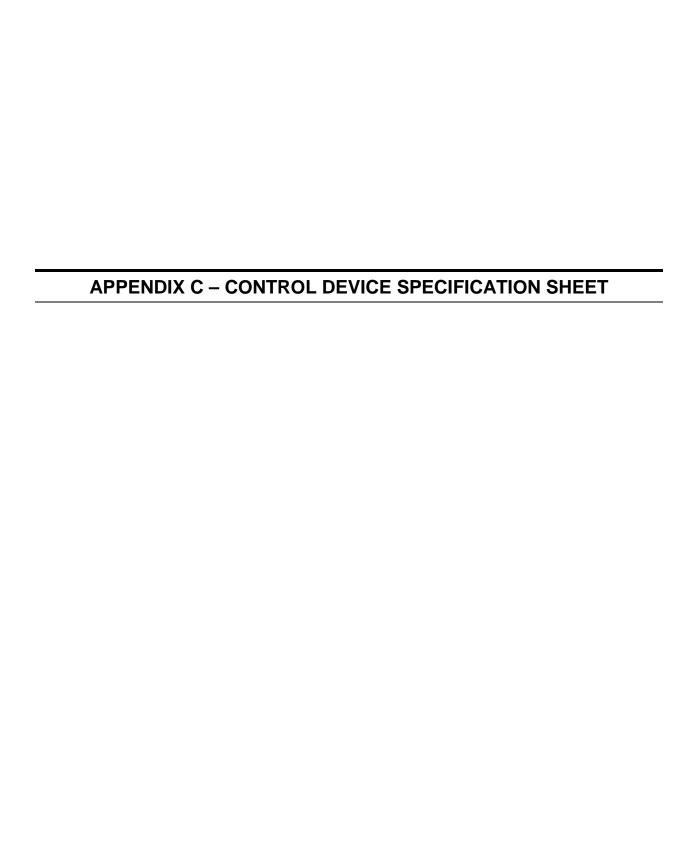
B. Braun Medical Inc.

Project-Related EtO Emissions Increase - Sterilization Units and Aeration Room Control Device

Replacement

Existing Potential EtO Emissions (tons/yr) ^(a)	Proposed Potential EtO Emissions (tons/yr) ^(a)	Project Emissions Increase (tons/yr) ^(a)
3.97	3.50	-0.48

⁽a) EtO emissions contribute to volatile organic compound (VOC) emissions in addition to hazardous air pollutant (HAP) emissions.





Proposal For: B'Braun

AES-03828

Environmental Solutions for Cleaner Air and Water

Anguil Environmental Systems, Inc. Catalytic Recuperative Oxidizer Proposal

Date:

August 9th, 2019

Proposal #:

AES-03828

Prepared for:

Erin Armstrong

B Braun 901 Marcon Blvd Allentown, PA 18109

Email: erin.armstrong@bbraunusa.com



Submitted by:

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Jason Schueler Senior Application Engineer Jason.Schueler@anguil.com



Anguil Environmental Systems, Inc. 8855 N 55th St Milwaukee, WI 53223 Phone: 414-365-6400 | Fax: 414-365-6410 www.anguil.com

Your single source for air and water pollution control systems.



Environmental and Energy Solutions that Ensure Cleaner Air and Water for Future Generations.

Founded in 1978, Anguil Environmental Systems is a second generation family owned and operated environmental technology supplier headquartered in Milwaukee, WI USA with offices in Asia and Europe. With annual sales in excess of \$50 million globally, Anguil has been a trusted air and water solutions supplier for over 40 years.

The Anguil Advantage

- Business stablity and unparalleled expertise with over 40 years in business.
- Single source provider of fully. integrated air and water pollution control systems for lowest cost of ownership.
- Over half of Anguil staff are degreed.
- Regulatory compliance is guaranteed.
- Broad range of technology solutions ensure an unbiased equipment selection.
- Comprehensive Quality Assurance program and procedures.
- An established safety program with continuous training for Anguil field service
- Custom solutions developed specific to your application that maximize efficiency and minimize system life operation costs.



TECHNOLOGIES

Air pollution control systems for VOC. HAP, and odor abatement-capable of 99+% destruction efficiency.

- Regenerative thermal oxidizers (RTO)
- Catalytic, recuperative, and direct-fired thermal oxidizers and vapor combustors
- · Emission concentrator systems



Over 1,900 oxidizers installed on six continents in a wide variety of applications!



ENERGY RECOVERY

Heat and energy recovery systems for improved efficiency and reduced operating costs.

- Air-to-air heat exchangers
- Air to-liquid heat exchangers
- Heat-to-power
- Energy evaluations



WASTEWATER TREATMENT

Wastewater treatment technologies for industrial and remediation applications.

- Fully integrated and turnkey systems
- Single source provider
- · Engineering assistance, rentals, and pilot programs available
- Technology agnostic approach
- · Advanced instrumentation, controls, and automation



AFTERMARKET & SERVICE

Service and maintenance on any make or model, regardless of original manufacturer.

- 24/7 emergency service response
- Operating cost reviews
- System upgrades and retrofits
- Spare parts and component packages
- Preventive Maintenance Evaluations



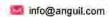
ears in Clean Air and Water



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Proposal For: B'Braun

Environmental Solutions for Cleaner Air and Water

Executive Summary

1. Equipment Description

B'Braun has requested a proposal for equipment to control emissions from their ethylene oxide sterilization operation. The emissions will be sent to a new Anguil Catalytic Recuperative Oxidizer where they will be oxidized and destroyed. Upon purification the clean Catox exhaust can be sent to atmosphere via an exhaust stack.

2. Facility to be Controlled

A B'Braun Medical facility located it Allentown, PA

3. Processes Controlled

Ethylene Oxide sterilizers and an aeration room

4. RTO Energy Recovery

65% Nominal Thermal Energy Recovery to minimize gas usage

5. Proposed Equipment

Model 150 (16,000 SCFM) Regenerative Thermal Oxidizer (RTO)

6. Anguil Benefits

- * Seamless integration with the current process
- * Fully automated PLC based controls
- * Ethernet communications for remote diagnostics
- * Field Tested and proven technology
- * Full equipment warranty
- * Factory test prior to shipment
- * 24-hour service support

7. Results

* Anguil guarantees an EtO conversion efficiency of 99.9% or an outlet concentration of 0.2 ppmv, whichever is less stringent. Testing method with suitable level of accuracy to be approved by Anguil.



Customer Process Specifications

APPLICATION DATA AND DESIGN PARAMETERS

Process Producing Emissions: Ethylene Oxide Gas Filling / Sterilization

Peak EtO Emission Rate of 9.6 lbs/min Design Basis:

Aeration Room Flow: 15,000 SCFM (0-200 ppmv of EtO)

Sterilizer Flow: 800 SCFM (9.6 lbs/min)

TOTAL 15,800 SCFM

VOCs: Ethylene Oxide (EtO)

Oxidizer Location: Outdoors in general electrical classification area

Main Control Panel Location: Mounted indoors within 50' of oxidizer in a temperature

controlled environment (85°F)

Available Fuel: Natural Gas

Available Power: 460V / 60Hz / 3 Ph

DESIRED RESULTS

- Process emission compliance with the local regulatory agency by achieving an EtO destruction efficiency of 99.9% or an outlet of 0.2 ppmv, whichever is less stringent
- Keep the overall cost of the project to a minimum
- Minimize yearly operational cost of the system
- Create no adverse effects on the operation of the current process

EQUIPMENT RECOMMENDATION

One (1) Anguil Model 150 Catalytic Recuperative Oxidizer

EQUIPMENT BENEFITS

- 65% effective integral heat exchanger to minimize operating costs
- Fully automated PLC based control system
- VPN for remote diagnostics
- Induced draft system fan will produce a negative pressure within the oxidizer, ensuring zero leakage of EtO from the oxidizer
- Variable Frequency Drive (VFD) to control system fan reduces operating costs
- Field tested and proven technology
- Full equipment warranty
- Short start-up and cool down periods
- Oxidizer is factory test prior to shipment
- 24 hour service support



Design Specifications

Size and Weight

Maximum Airflow: 16,000 SCFM

Approximate Footprint / Weight: 44' x 21' / 35,000 lbs

Preliminary Foundation Size: 48' x 24'

Stack Height / Diameter: Not Included at this Time

Oxidizer Control Panel Location: Indoors within 50' of oxidizer

Utilities Required

Fuel Requirements: 5.0 MMBTU/hr at 5 psig

Electrical Power: 460V / 60 Hz / 3 Ph

Operation Information

VOC Destruction Efficiency: 99.9% or an outlet concentration of 0.2 ppmv, whichever

is less stringent, per an agreed upon EPA test method.

Nominal Thermal Efficiency (TE): 65%

System Process Fan Draft Design: Induced

System Process Fan HP: 200 HP

Combustion Fan HP: 5 HP



Ethylene Oxide Peak Shaver Equipment Specifications

SYSTEM DISCUSSION

The proposed peak shaver system has been sized for the maximum ventilation volume provided. The buffer tank and recirculation water rate has been sized to accommodate the vented EtO prior to stripping the EtO.

The proposed system consists of a vertical packed tower scrubber, buffer tank, exhaust fan. Interconnecting ductwork has not been included at this time. All ladders and platforms shall be provided by others, from drawings supplied by Anguil.

VERTICAL PACKED TOWER SCRUBBER

The proposed scrubber / stripper will be a vertical packed column with a packing height approximately 17'. A recirculation pump with manual isolation valves will be provided with the recirculation piping. The scrubber will have a bed of packing and an entrainment separator section consisting of a composite mesh pad. The pressure drop across the scrubber/stripper unit is approximately 4.5" wc.

- All FRP equipment shall be fabricated Product Standard PS-1569.
- Standard Anguil gray topcoat with UV inhibitor
- The design pressure shall be -12" W.C. vacuum to +12" W.C. pressure
- Design temperature 180oF max
- · Self-supporting up to 90 mph wind load
- Composite mesh pad mist eliminator
- CPVC nozzles for liquid distribution
- High efficiency polypropylene packing
- Two (2) packing access doors
- · Open bottom / body flange for connection to the buffer tank
- Recycle piping to be CPVC

Material of construction for the scrubber will be FRP, Quacorr or Hetron 800 furan resin reinforced with approximately 25% glass. The spray nozzle and packing will be constructed of polypropylene.

BUFFER TANK

The buffer tank will be of sufficient volume to absorb the EtO from the sterilizers at the rate provided by BBraun. The buffer tank will be cleaned of EtO over the next 8 hours before the next sterilizer chamber cycle begins. The tank shall have a 24" diameter flanged manway, a mounting flange for the scrubber. Material of construction for the sump tank shall be FRP, Quacorr or Hetron 800 furan resin reinforced with approximately 25% glass.





PEAK SHAVER FAN (Balancer)

The proposed fan will be a centrifugal type, having an impeller rated at approximately 800 ACFM and 8" W.C. All parts in contact with the airstream are constructed of stainless steel. The fan shall be Type C spark resistant. All metal parts are protected against corrosion. The fan will be statically and dynamically balanced at operating speed prior to shipment. The fan is mounted approximately 20' above grade on a platform provided by others.

INTERCONNECTING DUCTWORK - Peak Shaver to Peak Shaver Fan

The proposed ductwork will connect the scrubber gas outlet to the peak shaver fan inlet. The ductwork is based on the fan being mounted 20' above grade (platform and ladder provided by others) and not more than 5' laterally from the scrubber. The ductwork will be shipped loose for field installation by others. Material of construction for the proposed ductwork will be vinyl ester resin reinforced with approximately 25% glass. The ductwork does not include flex connectors.

INTERCONNECTING DUCTWORK - Peak Shaver Fan to Catalytic Oxidizer

The ductwork that will connect the peak shaver fan outlet to the oxidizer will be provided as part of installation.





Catalytic Oxidizer Equipment Specifications

One Anguil Model 150 Catalytic Oxidizer will process the VOC laden air, providing the required destruction efficiency of EtO.

During system operation, EtO shall be exhausted to the catalytic oxidizer. The induced draft system fan shall draw the air into the primary heat exchanger where it shall be preheated. The EtO laden air will then move through the burner section and will be heated to the preset catalyst inlet temperature. When the EtO laden air passes through the catalyst an exothermic reaction will take place. The hot purified air will then pass through the opposite side of the heat exchanger where it will preheat the incoming air. The purified air is then drawn into the induced draft system fan and delivered to the exhaust stack.



AES-03828

The equipment will be assembled and supplied per the following specifications:

REACTOR

- 304L stainless steel interior reactor shell.
- Aluminized steel exterior reactor shell
- · High density mineral wool placed between reactor shells
- · Exterior shell painted with 2 coats of UV resistant polyurethane paint
- Access door allows for service and inspection of interior catalyst and reactor.

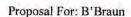
OXIDIZER SYSTEM FAN

- Induced draft to prevent EtO leakage to atmosphere
- · Sized to overcome the pressure drop through the oxidizer
- 460V / 60Hz / 3Ph TEFC (Totally Enclosed Fan Cooled) premium efficiency motor direct drive fan
- Fresh air damper allows for oxidizer to be brought up to catalyst ready temperature on outside air. The system heats up with 25% of the system's flow capacity.
- Fresh air damper also used to control the temperature of the oxidizer by regulating the amount of dilution air entering the oxidizer

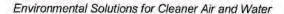
VARIABLE FREQUENCY DRIVE

- Allen Bradley or equal Variable Frequency Drive (VFD) to regulate airflow through the system
- VFD controlled by a pressure transmitter located up-stream of the oxidizer
- Provides maximum turn-down ratio of 5:1
- Combination of VFD and TEFC motor can result in a 50% energy savings as compared to an inlet vane damper and a standard efficiency motor

9







BURNER/GAS TRAIN

ANGUIL

- Fuel source Natural gas
- 20:1 maximum turndown
- Mixing plates assures proper temperature distribution
- Burner mounted in horizontal plane to allow the flame to fire in the same direction as the airflow
- Burner selected to bring reactor up to catalyst-ready temperature with ambient air during start-up
- Burner will have capacity to maintain system operating temperature during VOC free, full air flow
- Expected system heat up time from cold start is 25-30 minutes

HEAT EXCHANGER

- 65% nominal efficiency (higher efficiency available with plate exchanger)
- Shell and tube type design
- 304L stainless steel construction
- Continuously seam welded
- Leak testing assures no cross contamination
- EtO laden air will pass through the tube side, hot purified air will pass through the shell side
- Equipped with automatic heat exchanger bypass damper for over-temperature protection

CATALYST

The catalyst shall conform to the following specifications to achieve the required EtO destruction efficiency. Catalyst cannot be exposed to sulfur emissions.

•	Manufacturer:	Carus Chemical or Clariant
•	Type:	Carulite 500 or equal
	Destruction Efficiency:	99.9%

Composition: Iron / Manganese

Geometry: Granular 62 lbs/ ft3 Density: Min. inlet temperature: 320°F Max. outlet temperature: 735°F

EXHAUST STACK (NOT INCLUDED)

It is understood the exhaust stack is to be by others, or that an existing stack shall be reused. Therefore, no exhaust stack is included at this time.

Anguil would be happy to provide a quote for an exhaust stack upon request.





SYSTEM CONTROLS

The system controls are located in a NEMA 12 control panel enclosure. In the event of a system shutdown, the touch screen will indicate the cause of the shutdown via a digital message in English.

Proposal For: B'Braun

- NEMA 12 control panel enclosure to be mounted in a temperature-controlled environment (85°F)
- Allen Bradley Logix family PLC (Programmable Logic Controller) controls
- Safety PLC for burner management allows for easier troubleshooting with better diagnostic and status information on the HMI
- Allen Bradley 10" Color" Touchscreen HMI
- Digital chart recorder: data record of combustion chamber temperature and cold face temperatures.
- Ethernet communications for remote diagnostics and service support



SAFETY SHUTDOWNS

- Loss of proper airflow
- · Loss of electrical power
- Loss of gas pressure
- · High catalyst outlet temperature
- Low catalyst inlet temperature

START-UP AND TRAINING SERVICES

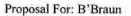
- Service technician will be provided to start-up and balance the oxidizer
- Operator training will be conducted during start-up
- Any delays outside of the control of Anguil will be charge at our standard daily rate

OPERATION & MAINTENANCE MANUALS

- Anguil to provide a link to the Operation and Maintenance manual, available for electronic download.
 Paper hard copies available by request only.
- USB flash drive of all vendor bulletins

FINAL ASSEMBLY AND SHOP TEST

- · Temporary assembly of complete oxidizer system
- Starting of burner
- Control checkout
- Run electrical conduit
- Customer is invited to witness shop testing





Exceptions and Clarifications to the Specifications

All items, components, and equipment proposed within this document are Anguil standard unless indicated otherwise. Any customer specifications that may alter the included device selections are not included at this time.

Items Not Included

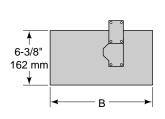
- Concrete pad / platform
- Any required soil testing
- Dumpster
- Interconnecting wiring between control panel and process equipment / Isolation dampers
- All natural gas piping to fuel train
- Power source to control panel
- Water supply for peak shaver
- Peak shaver winterization
- Ductwork from gas filling to oxidizer inlet
- Insulation of ductwork, fan and exhaust stack
- Personnel protection, security fencing and lighting
- Moving of oxidizer obstructions, fencing, landscaping, etc.
- Multiple installation trips if delays beyond Anguil's control
- All roof and building penetrations, if required
- All fire suppression piping and controls, if required
- All required sound abatement equipment, if required
- Compliance testing
- VPN connection to modem
- Taxes, permits
- Overtime, holiday or weekend work
- Mechanical and electrical installation (Can be quoted as an option)
- Installation supervision (quoted as a daily rate)

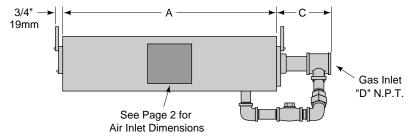
*Note: All weights, dimensions, horsepower ratings, burner sizing, and specific engineering details within the proposal are approximate and will be confirmed by Anguil Environmental following order placement.



AirHeat Burners

Dimensions - Series "RAH"





U.S. Reissue Pat. No. 26,244 Canadian Pat. No. 743,782

English Units

	Burner	Assy.	(ММ В	Input tu/Hr.)	Blower	D	imensions	n Inches		Cross Sect. Area	Approx. Ship Wt.
	Cat. No.	No.		B tu/F t.	Cat. No.*	Α	В	С	D	Sq. In.	Lbs.
	40 RAH 80 RAH 120 RAH	109036 109269 109270	0.4 0.8 1.2	0.5 1.0 1.5	54-54S-1/3 54-54S-1/3 54-54S-1/3	6-1/8 12-1/8 18-1/8	10-9/16 10-9/16 10-9/16	9-3/8 9-3/8 9-1/2	2 2 2	39 77 116	49 63 77
	160 RAH	109271	1.6	2.0	65-845-1/3	24-1/8	12-5/16	9-1/2	2	154	91
Γ	240 RAH	109273	2.4	3.0	66-945-3/4	36-1/8	12-5/16	9-1/2	2	230	126
	280 RAH 320 RAH 360 RAH	109274 109275 109276	2.8 3.2 3.6	3.5 4.0 4.5	66-94S-3/4 66-94S-1 67-115S-1-1/2	42-1/8 48-1/8 54-1/8	12-5/16 12-5/16 15-13/16	9-7/8 9-7/8 9-7/8	2 2 2	269 307 345	144 172 180
	400 RAH 440 RAH 480 RAH	109277 109278 109279	4.0 4.4 4.8	5.0 5.5 6.0	67-115S-1-1/2 67-115S-1-1/2 67-115S-1-1/2	66-1/8	15-13/16 15-13/16 15-13/16	9-7/8 10-1/2 10-1/2	2 3 3	383 422 460	204 222 258
	520 RAH 560 RAH 600 RAH 640 RAH	109280 109281 109282 109283	5.2 5.6 6.0 6.4	6.5 7.0 7.5 8.0	67-115S-2 67-115S-2 67-115S-2 67-115S-2	78-1/8 84-1/8 90-1/8 96-1/8	15-13/16 15-13/16 15-13/16 15-13/16	10-1/2 10-1/2 11 11	3 3 3	498 536 575 613	300 324 360 372

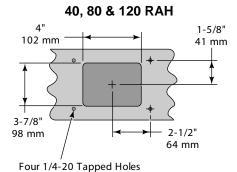
Metric Units

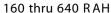
	Burner Cat. No.	Assy. No.		Input W 962 kW/M	Blower Cat. No.*	Dime A	ensions I B	n Millime	eters D	Cross Sect. Area Sq. Cm.	Approx. Ship Wt. Kgs.
	40 RAH	109036	117	147	54-54S-1/3	156	268	238	2"	252	22
	80 RAH	109269	234	293	54-54S-1/3	308	268	238	2"	497	29
	120 RAH	109270	352	440	54-54S-1/3	460	268	241	2"	748	35
	160 RAH	109271	469 586	586 733	65-845-1/3	613 765	313 313	241 241	2" 2"	994 1230	41 48
Г	240 RAH	109273	703	879	66-945-3/4	918	313	241	2"	1484	57
	280 RAH	109274	821	1026	66-94S-3/4	1070	313	251	2"	1736	65
	320 RAH	109275	938	1172	66-94S-1	1222	313	251	2"	1981	78
	360 RAH	109276	1055	1319	67-115S-1-1/2	1375	402	251	2"	2226	82
	400 RAH	109277	1172	1466	67-115S-1-1/2	1527	402	251	2"	2471	93
	440 RAH	109278	1290	1612	67-115S-1-1/2	1680	402	267	3"	2723	101
	480 RAH	109279	1407	1759	67-115S-1-1/2	1832	402	267	3"	2968	117
	520 RAH	109280	1524	1905	67-115S-2	1984	402	267	3"	3213	136
	560 RAH	109281	1641	2052	67-115S-2	2137	402	267	3"	3458	147
	600 RAH	109282	1759	2198	67-115S-2	2289	402	279	3"	3710	163
	640 RAH	109283	1876	2345	67-115S-2	2442	402	279	3"	3955	169

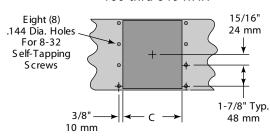
^{*}Blowers listed are satisfactory for duct pressures from -0.5" w.c. to +0.2" w.c. (-1.2 mbar to +0.5 mbar). For other conditions, see Data 140-5 for blower details and sizing.



Air Inlet Dimensions

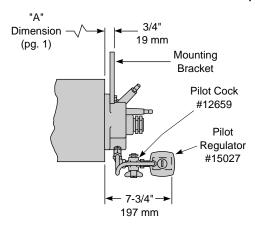


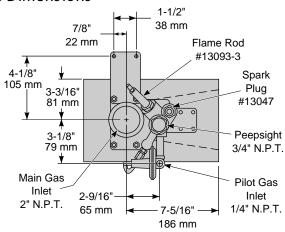




	Burner	Dimensi	ion "C"	
	Cat. No.	Inches	mm	
	40 RAH 160 RAH	6 6 7 1/2	152 152	
Γ	240 RAH	9	229	
	280 RAH 320 RAH 360 RAH	10-1/2 12 13-1/2	267 305 343	
	400 RAH 440 RAH 480 RAH	15 16-1/2 18	381 419 457	
	520 RAH 560 RAH 600 RAH 640 RAH	19-1/2 21 22-1/2 24	495 533 572 610	

Pilot Components & Dimensions





Check Valve Assembly Numbers

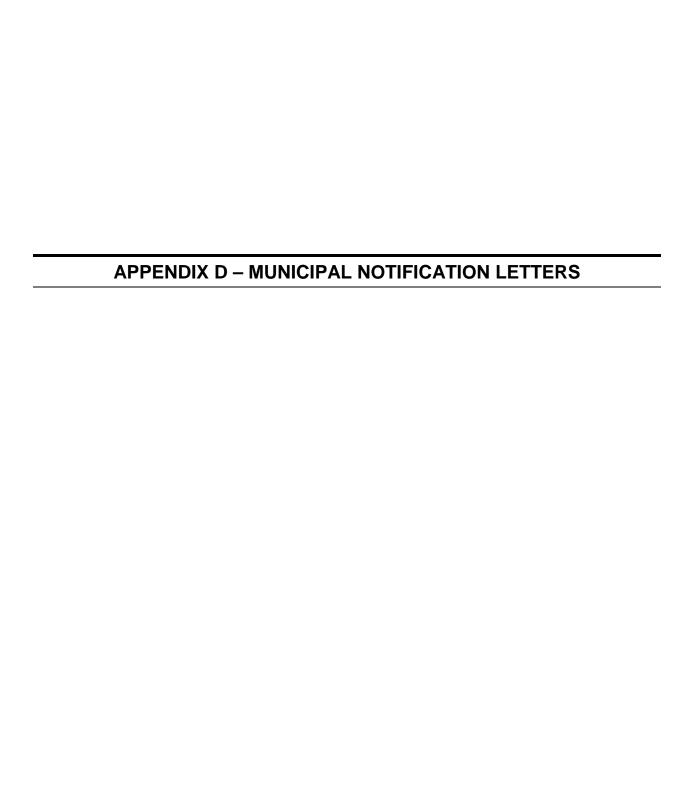
Assy.	N.P.T.
550088	1/2"
550002	2 //!!
550096	1"
550100	1-1/4"
550104	1-1/2"
	550088 550092 550096



Eclipse Combustion

www.eclipsenet.com

142-1 Data 2/22/05 Litho In U.S.A.





November 19, 2019

CERTIFIED MAIL

Amy L. Zanelli – District 3 Lehigh County Board of Commissioners 17 South 7th Street Allentown, PA 18101-2400

RE: PADEP Required County Notification – Plan Approval Application Submitted

Dear Ms. Zanelli:

Pursuant to 25 Pa. Code §127.43a, B. Braun Medical Inc. (B. Braun) hereby notifies Lehigh County of B. Braun's submittal of a Plan Approval Application (PAA) to the Pennsylvania Department of Environmental Protection (PADEP). B. Braun owns and operates a medical instrument manufacturing facility at 901 Marcon Blvd. Allentown, PA (Facility). B. Braun is submitting the PAA to seek air quality permitting approval to replace existing emission control devices at the Facility with an even more effective emission control device.

PADEP will accept comments on the PAA during a 30-day period, which begins upon your receipt of this notification. A copy of the PAA is available for your review at PADEP's Northeast Regional Office in Wilkes-Barre, Pennsylvania. Any comments concerning the PAA should be transmitted to PADEP within 30 days of your receipt of this letter. If you have any questions or concerns regarding the above information, please contact me at (484) 240-8817.

Sincerely,

B. Braun Medical Inc.

Eric Geder

EHS&S Manager



November 19, 2019

CERTIFIED MAIL

Bruce Paulus, Chairman of Council Hanover Township 2202 Grove Road Allentown, PA 18109

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